

THE METHANOL PATHWAY TO HYDROGEN

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MODERATOR



May 26, 2021, Wednesday



0800 HRS (PDT), 1600 HRS (CET), 2300 HRS (SGT)



Ardmore Shipping

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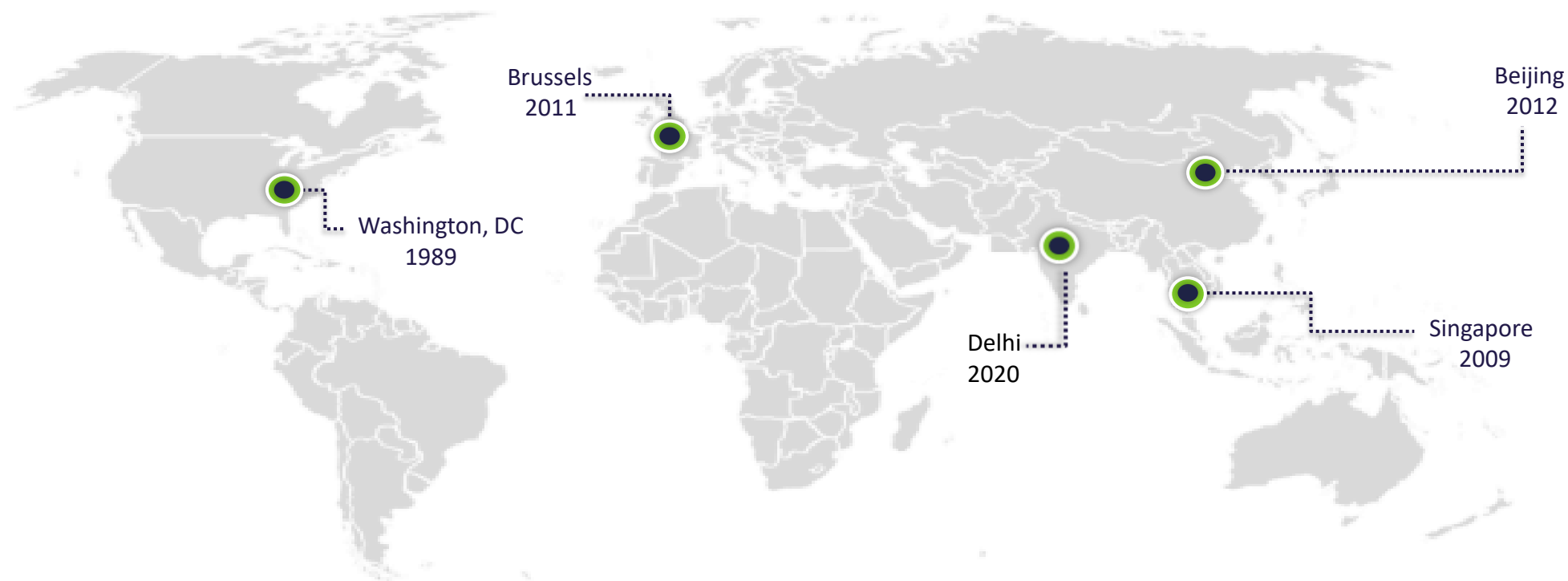
The Methanol to Hydrogen Pathway

Timothy Chan
Manager, Government and Public Affairs

May 26 2021

Singapore | Washington | Brussels | Beijing | Delhi

- The Methanol Institute (MI) was established in 1989
- Three decades later, MI is recognized as the trade association for the global methanol industry
- Facilitating methanol's expansion from our Singapore headquarters and regional offices in Washington DC, Brussels, Singapore, Beijing and Delhi.



Members



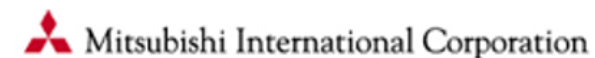
Tier 1



Tier 2



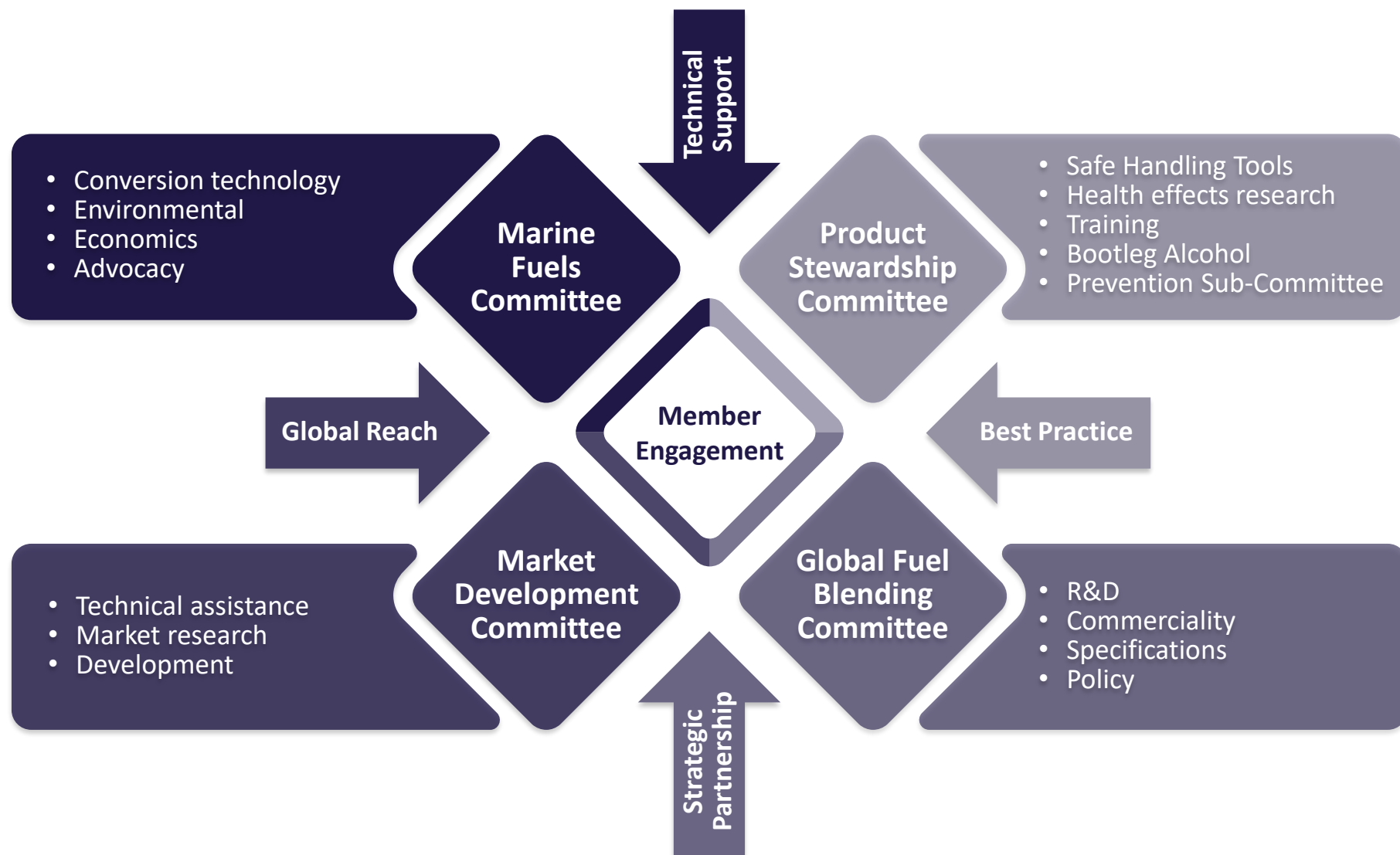
Tier 3



Tier 4



Our Committee Structure



Contacts Us





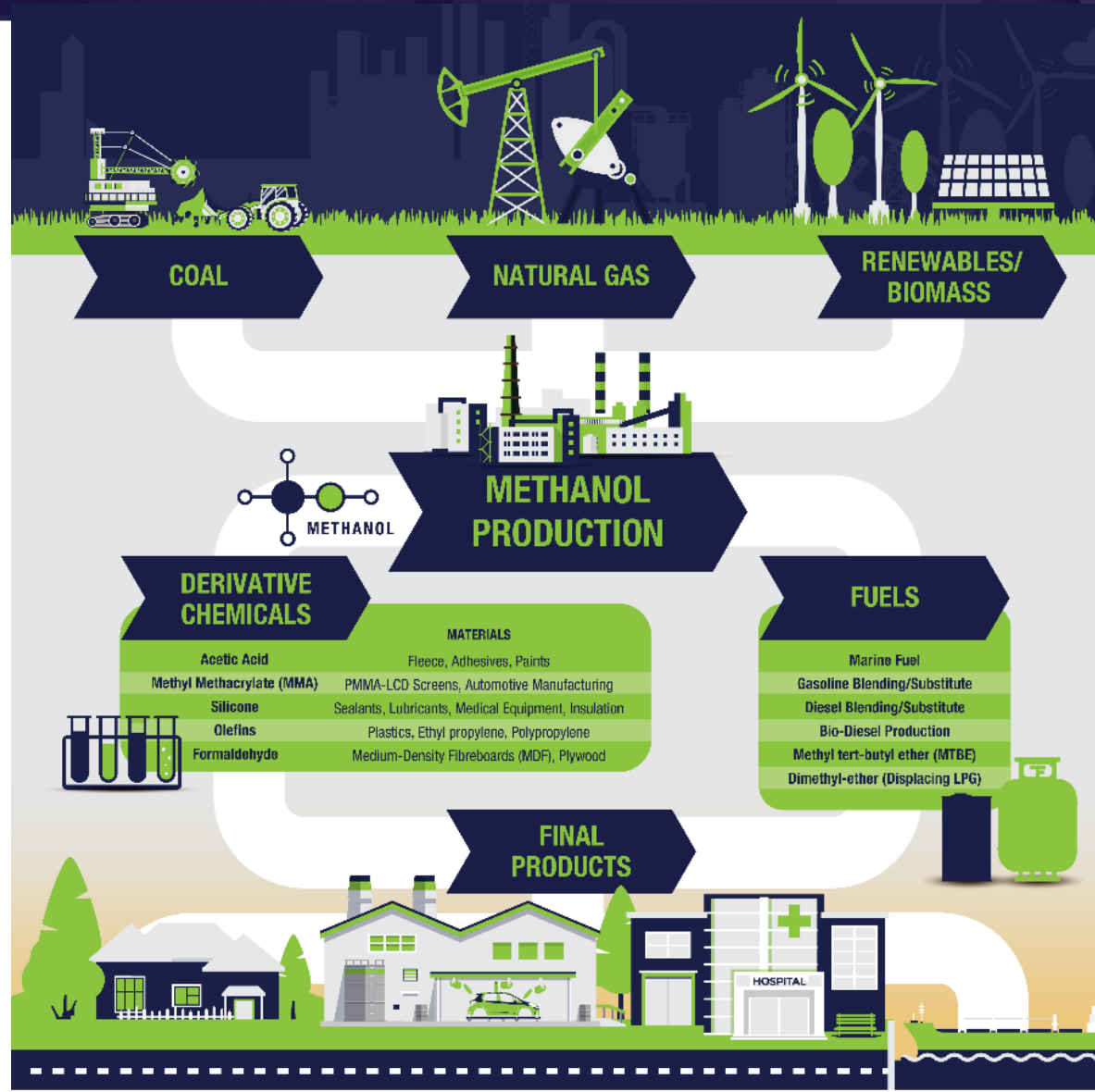
Methanol: A future proof hydrogen carrier fuel

Greg Dolan, CEO

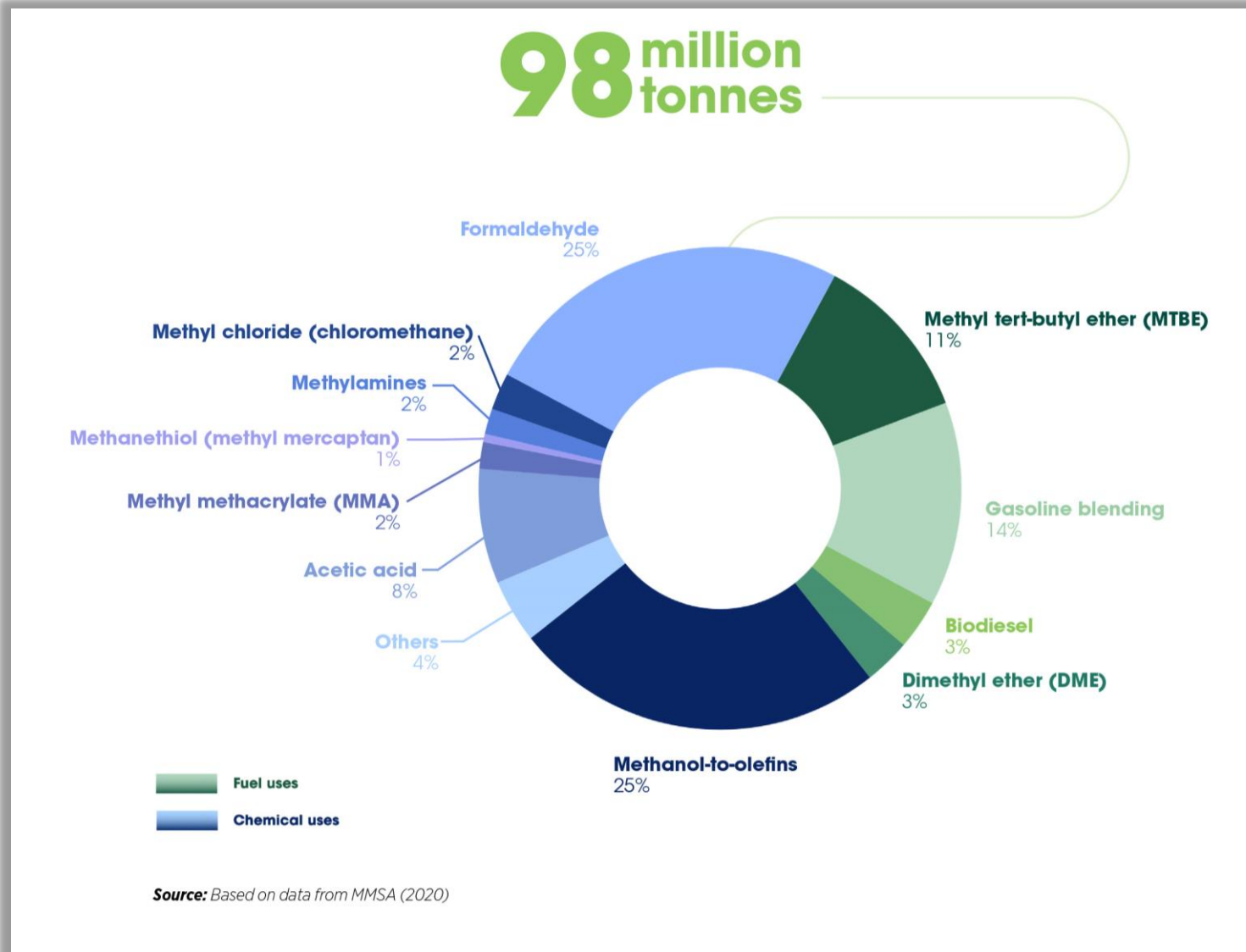
The Methanol Pathway to Hydrogen
26 May 2021

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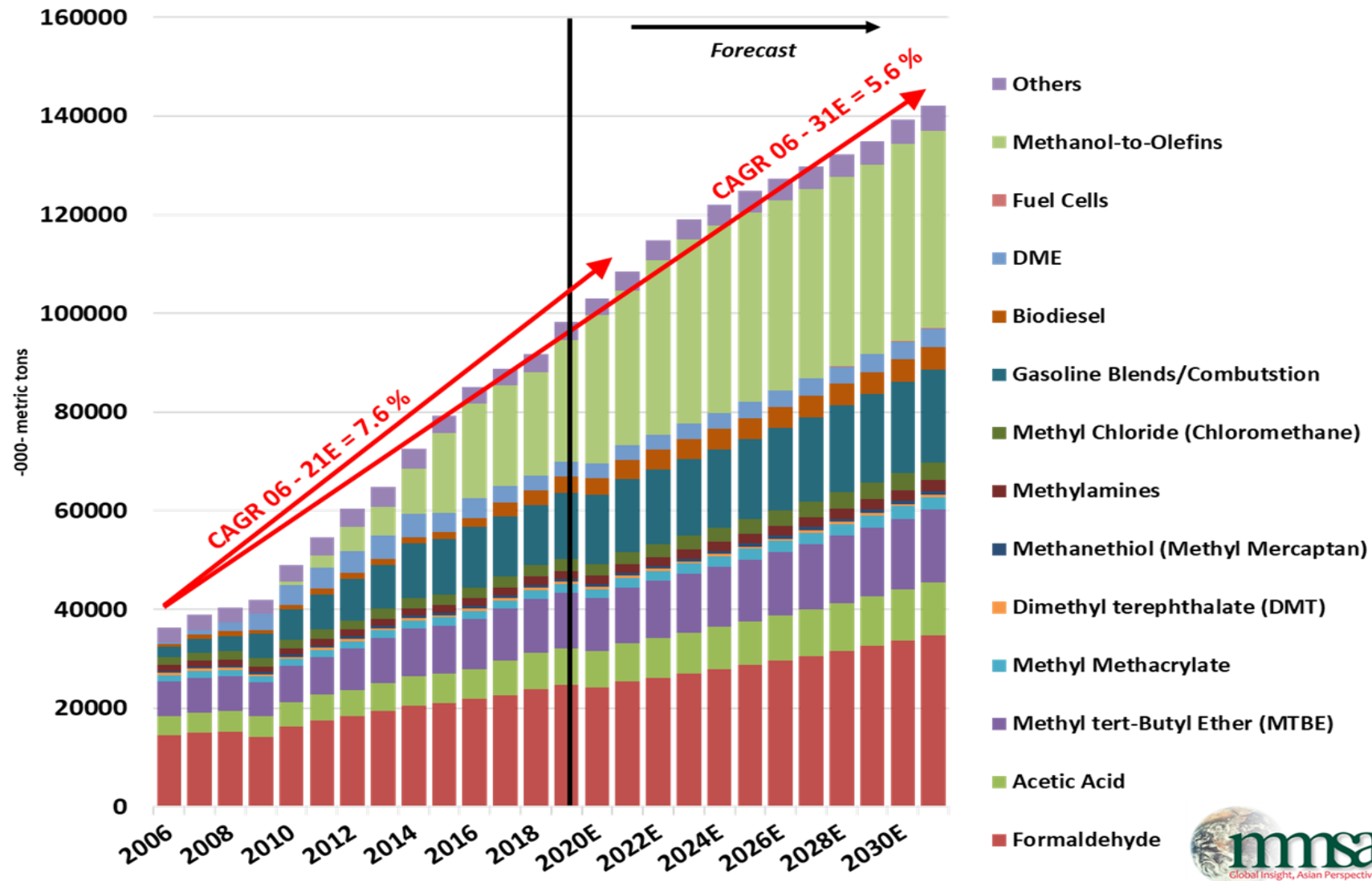
Essential Methanol



2020: Methanol Demand



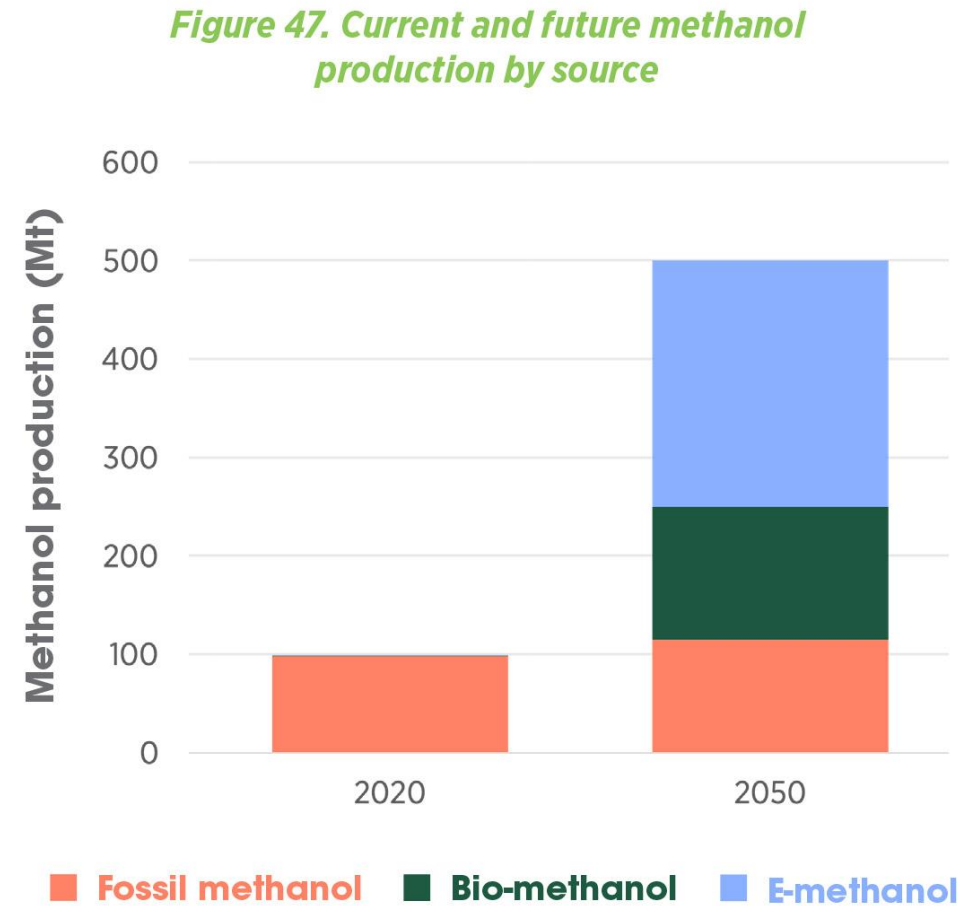
Driven by China MTO



2050: 5-Fold Demand Increase

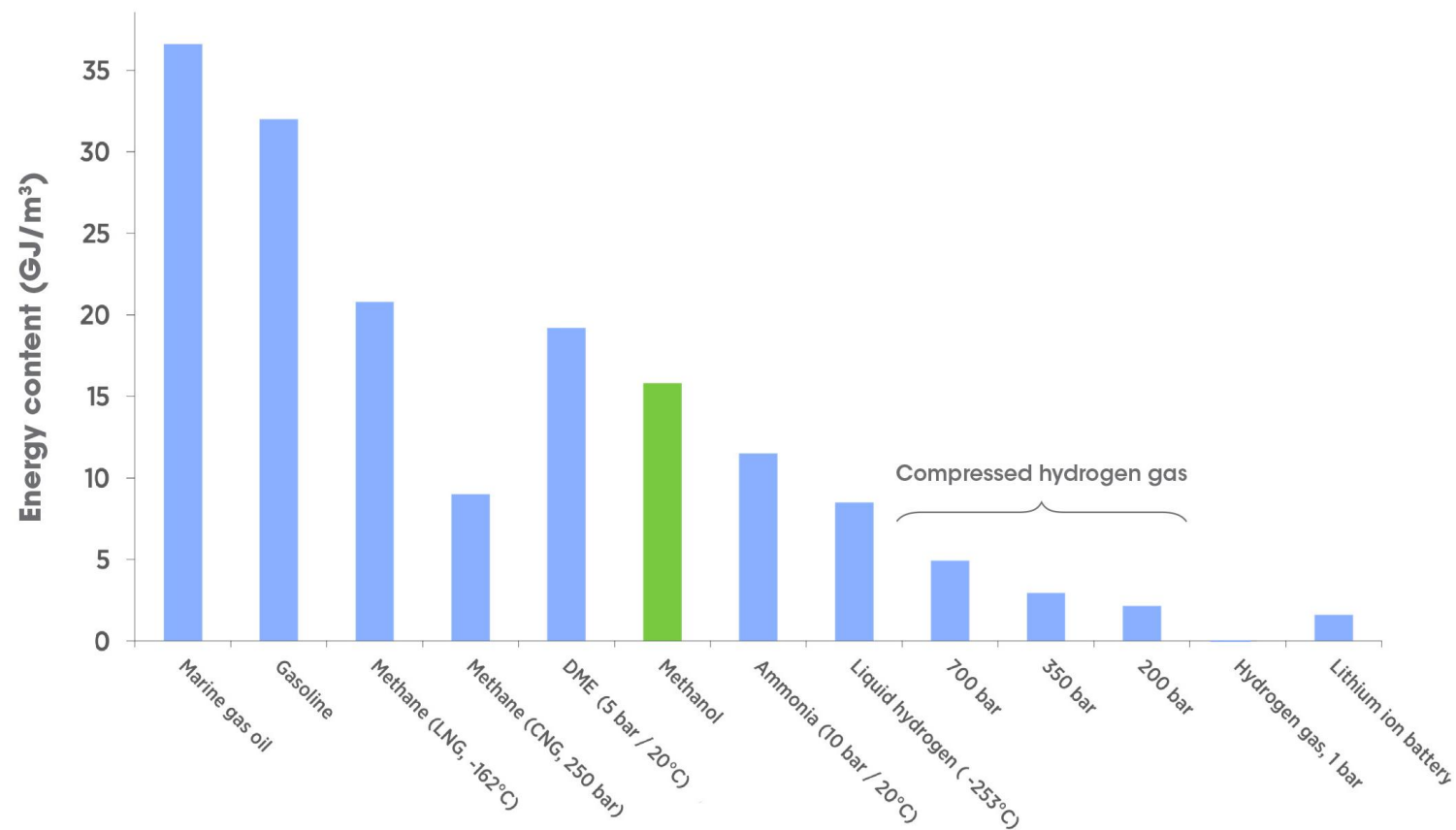


<https://www.irena.org/publications/2021/Jan/Innovation-Outlook-Renewable-Methanol>



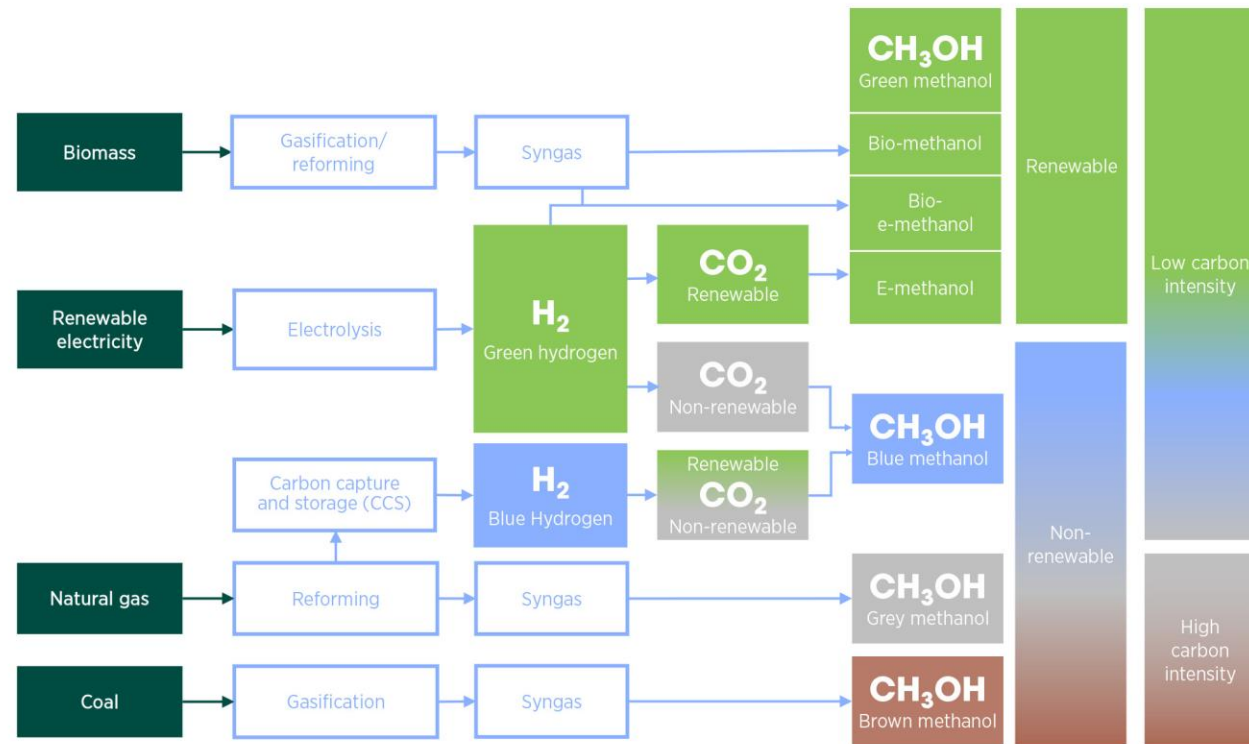
Fuel Comparison

Figure 31. Volumetric energy content of various fuels



Brown, Grey, Blue, Green

Figure 2. Principal methanol production routes



Renewable CO₂: from bio-origin and through direct air capture (DAC)

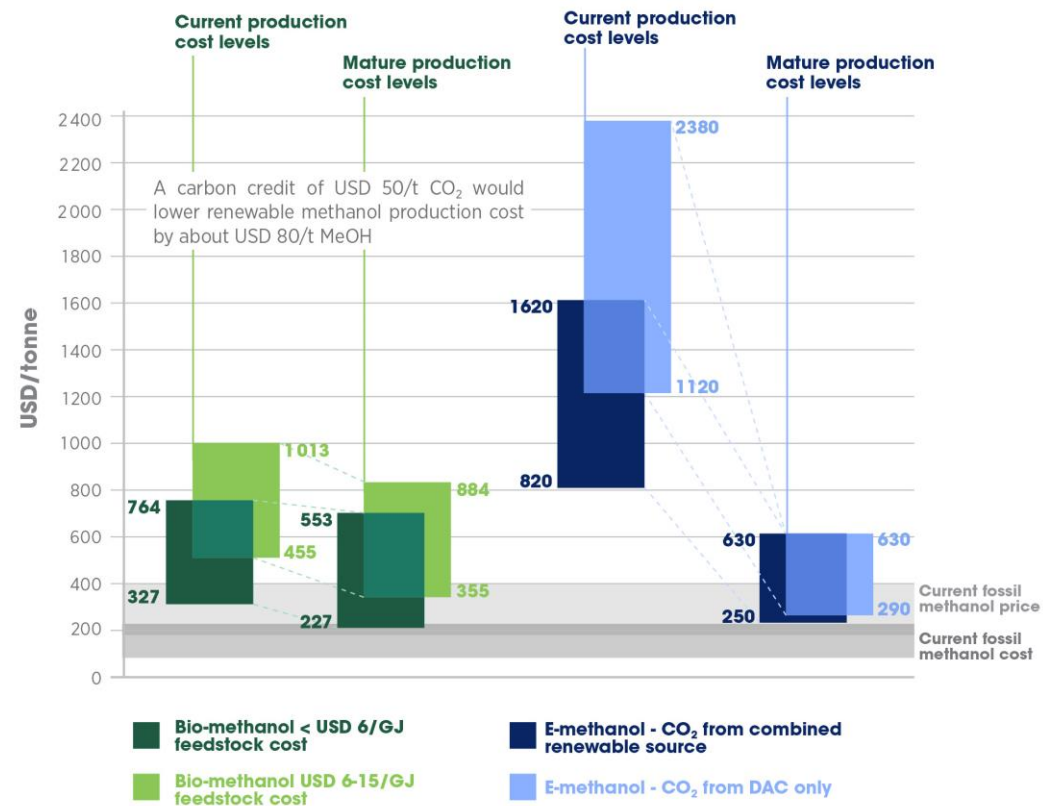
Non-renewable CO₂: from fossil origin, industry

While there is not a standard colour code for the different types of methanol production processes; this illustration of various types of methanol according to feedstock and energy sources is an initial proposition that is meant to be a basis for further discussion with stakeholders



Cost of Production

Figure 3. Current and future production costs of bio- and e-methanol

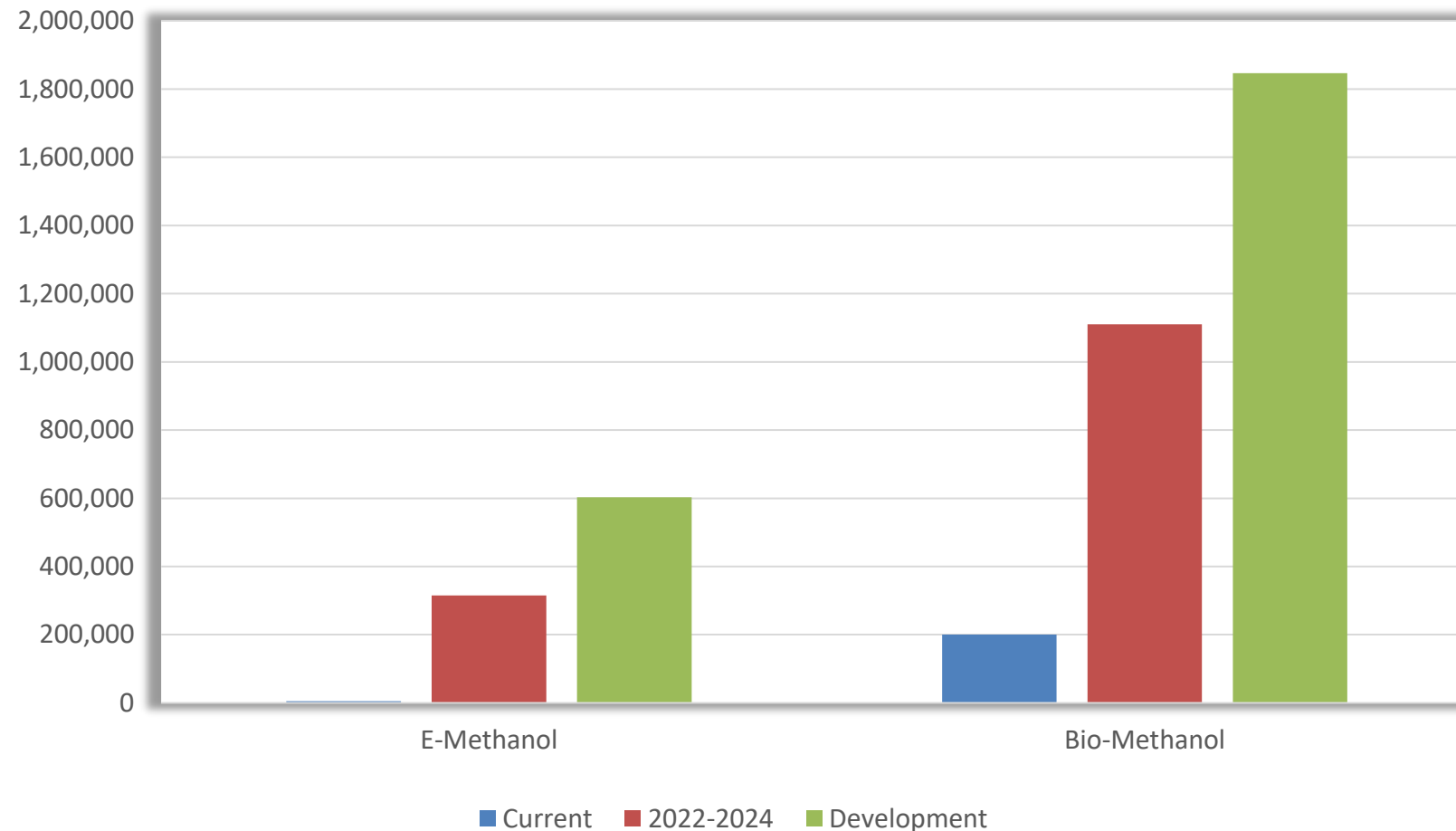


Notes: MeOH = methanol. Costs do not incorporate any carbon credit that might be available. Current fossil methanol cost and price are from coal and natural gas feedstock in 2020. Exchange rate used in this figure is USD 1 = EUR 0.9.

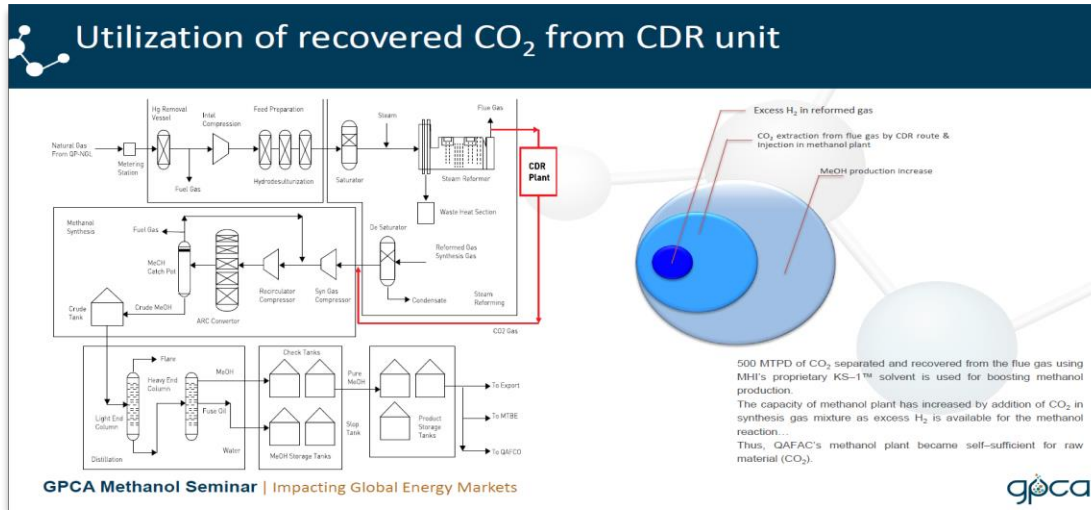


Green Methanol Plants and Projects

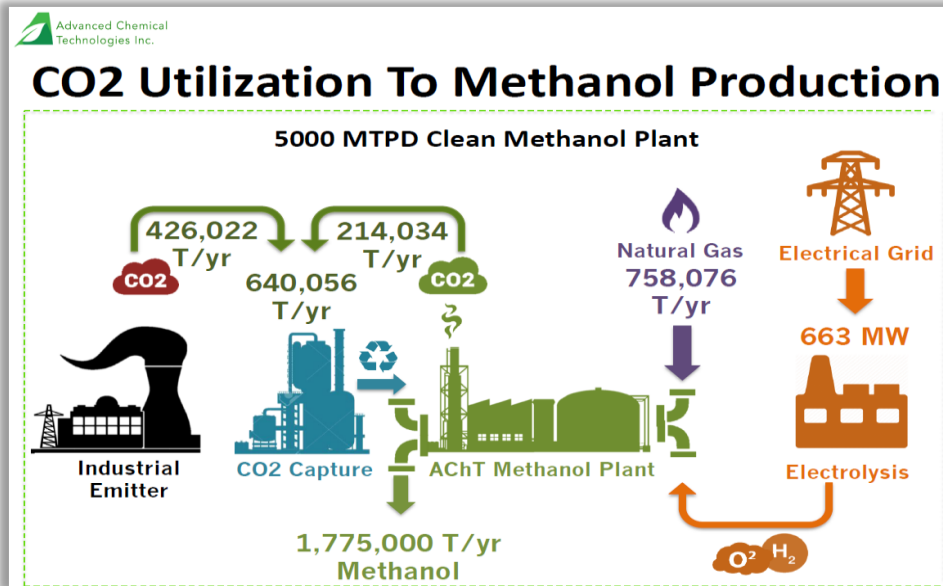
Commercial and Announced Renewable Methanol Projects



Blue Methanol



- To reduce the carbon intensity of methanol production from natural gas, a number of companies have developed low carbon or blue methanol processes
- Celanese and Mitsui will capture 60% of CO₂ emissions from Fairway Methanol (US) to make sustainable methanol
- Methanex injects captured CO₂ from a neighboring plant at Medicine Hat (Canada)
- Qatar Fuel Additives Company recovers CO₂ from the reformer flue gas and re-injects to synthesis loop
- Baofeng Energy in China is building green hydrogen plant to feed into coal-based methanol plant to increase capacity and reduce CO₂
- Advanced Chemical Technologies is planning a plant in Canada using waste CO₂ from neighbor and 660 MW electrolyzer powered by hydroelectricity
- Johnson Matthey Leading Concept Methanol uses renewable electricity for all compressor drives, including ASU
- Haldor Topsoe is developing a compact fully electrified methane steam reformer

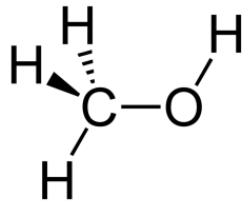


“Mass Balance” Bio-Methanol

12. Nov 2018

BASF produces methanol according to the biomass balance approach

BASF has started production of methanol on the basis of renewable raw materials according to the biomass balance approach. The product name is EU-REDcert-methanol. The company replaces fossil raw materials with second-generation renewable raw materials and uses waste as well as residual materials.



As a result, BASF reduces emissions of climate-damaging greenhouse gases by at least 50 percent compared with conventionally produced methanol. In terms of its chemical and physical characteristics, biomass balanced methanol is identical to methanol produced from fossil resources. BASF markets the EU-REDcert-methanol to customers and also uses it itself as an intermediate for other biomass balanced products.

Case study

Biofuels for a greener future

In order to meet the energy-related targets set by the SDG's, the world needs to triple its transport biofuel consumption by 2030

WHAT WE DO

We are a global leader in the production of bio-methanol made from renewable biomethane.



#1

Global bio-methanol producer



2.9MT
Proportionate methanol capacity

HOW WE MAKE BIO-METHANOL

We produce bio-methanol from biomethane sourced from waste digestion plants.

Feedstocks include:



Food waste



Manure



Sewage sludge



Municipal organic waste

The entire supply chain from feedstock to end customer meets the highest sustainability standards, certified by ISCC EU and audited by SGS, Dekra, and SCS Global.

HOW THIS HELPS REDUCE OUR CARBON FOOTPRINT

Using biomethane as a feedstock means we consume less conventional natural gas and help reduce harmful methane emissions from waste sources that would otherwise be released into the air.



WHAT BIO-METHANOL CAN BE USED FOR

When used as a biofuel, bio-methanol has a 60% GHG savings versus petrol, helping to decarbonize the transport sector.



60%

GHG savings when bio-methanol is used as fuel versus petrol

Bio-methanol can also be used as a green building block for a range of products, including bio-MTBE, bio-DME, biohydrogen, synthetic biofuels, silicones, plastics, paints, and other chemical applications.



China e-Methanol Project

- 16-17 Oct 2020: 500 Chinese top scientists and leaders from renewable energy, fuels cells and methanol production industries attended Green Hydrogen and Liquid Sunshine Forum in Lanzhou organized by Dalian Institute of Chemical Physics.
- The forum celebrated opening of China and the world's first large-scale solar to methanol project producing 2,000 metric tones per year of methanol supplied by a 10 MW solar PV farm.



Contacts Us



Bio-Methanol Plants

Table 12. Capital cost for bio-methanol plants

#	Project/ study	Status	Capacity (t/y)	Investment (million USD)	Investment (USD/t/y)	Investment (USD/kW)	Source
1	Trans World Energy (TWE), Florida (US)	FEED done, start-up Q2 2023	875 000	430	490	710	TWE
2	ENI Refinery, Livorno (IT)	Basic engineering ready Q3 2020	115 000	330	2900	4 280	NextChem
3	LowLand Methanol (NL)	Start-up early 2023	120 000	130	1 110	1 620	LowLand Methanol
4	Sodra (SE)	Operational	5 000	11	2 220	3 230	Sodra
5	Enerkem, Rotterdam (NL)	Engineering	215 000	580	2 690	3 840	Enerkem
6	Enerkem, Tarragona (ES)	Engineering	215 000	580	2 690	3 840	Enerkem
7	VTT	Detailed study	265 000	385	1 450	2 070	VTT
8	Chemrec, Domsjö (SE)	Preliminary engineering	147 000	390	2 640	3 400	Chemrec
9	Chemrec, nth plant	Concept	290 000	540/270*	1880/930*	2 740/1 370*	Chemrec
10	New Hope Energy, Texas (US)	Investment decision Q4 2020	715 000	500	700	1 020	New Hope Energy



E-Methanol Facilities/Projects

Table 7. Overview of existing or planned facilities and technology providers for e-methanol production

Country	Company	Start-up year	Capacity (t/y)	Product	Feedstock	Source
Iceland	CRI	2011	4 000	e-methanol (Vulcanol)	Geothermal CO ₂ and H ₂ from water electrolysis	CRI, 2020
China	Dalian Institute of Chemical Physics	2020	1 000	e-methanol	CO ₂ and H ₂ from water electrolysis (PV)	AAAS, 2020
Sweden	Liquid Wind	2023 (plan for 6 facilities by 2030)	45 000	e-methanol	Upcycled industrial CO ₂ and H ₂ from water electrolysis	Liquid Wind, 2020
Australia (Tasmania)	ABEL	2023	60 000	e-methanol	Biogenic CO ₂ and H ₂ from water electrolysis	ABEL Energy, 2020



China	Henan Shuncheng Group/CRI	2022	110 000	methanol ^(a)	CO ₂ from limekiln and H ₂ from coke oven gas	CRI, 2020
Norway	Swiss Liquid Future/Thyssenkrupp	n/k	80 000	e-methanol	CO ₂ from ferrosilicon plant and H ₂ from water electrolysis (hydropower)	Swiss Liquid Future, 2020a, Swiss Liquid Future, 2020b
Norway	Consortium of companies/CRI	2024	100 000	e-methanol	CO ₂ and H ₂ from water electrolysis	Stefánsson, 2019
Canada	Renewable Hydrogen Canada (RH ₂ C)	n/k	120 000	e-methanol	CO ₂ and H ₂ from water electrolysis (hydro)	RH ₂ C, 2020
Belgium	Consortium at the port of Antwerp	n/k	8 000	e-methanol	CO ₂ and H ₂ from water electrolysis	INOVYN, 2020
Belgium	Consortium at the port of Ghent	n/k	46 000-180 000	e-methanol	Industrial CO ₂ and H ₂ from water electrolysis	aet, 2019
The Netherlands	Consortium Nouryon/Gasunie/BioMCN and 3 others	n/k	15 000	e-methanol	CO ₂ and H ₂ from water electrolysis	Nouryon, 2020
Germany	Dow	n/k	- 200 000	e-methanol	CO ₂ and H ₂ from water electrolysis	Schmidt, 2020
Denmark	Consortium of companies	2023-2030	n/k	e-methanol	CO ₂ from MSW and biomass. H ₂ from water electrolysis (offshore wind). Up to 1.3 GW electrolyser capacity by 2030	Maersk, 2020
Germany	Consortium	n/k	n/k	e-methanol	CO ₂ from cement plant and H ₂ from water electrolysis (wind)	Westküste 100, 2020

E-Methanol Demo Plants

Technology demonstration plants (past and current)						
Country	Company	Start-up year	Capacity	Product	Feedstock	Source
Sweden	FreSMe	2019	1 t/d	e-methanol ^(a)	CO ₂ and H ₂ waste stream from steel manufacturing and H ₂ from water electrolysis	FreSMe, 2020
Germany	MefCO ₂	2019	1 t/d	e-methanol	Power plant flue gas CO ₂ and H ₂ from water electrolysis	MefCO ₂ , 2020
Denmark	Power2Met Danish Consortium	2019	800 L/d	e-methanol	CO ₂ from biogas and H ₂ from water electrolysis (wind and solar)	REintegrate, 2020
Germany	Carbon2Chem	2020	50 L/d	e-methanol ^(a)	CO ₂ /CO/H ₂ from steel mill gases and H ₂ from water electrolysis	Carbon2Chem, 2020
Germany	ALIGN-CCUS Project DME from CO ₂	2020	50 L/d	e-DME	CO ₂ from power plant flue gas and H ₂ from water electrolysis	ALIGN-CCUS, 2020
Switzerland	Swiss Liquid Future	2012	75 L/d	e-methanol	CO ₂ and H ₂ from water electrolysis	Swiss Liquid Future, 2020a
Germany	Total/Sunfire e-CO ₂ Met project	2022	1.5 t/d	e-methanol	CO ₂ from a refinery and H ₂ from water electrolysis	Total, 2020
Germany	Bse Engineering / Institute for Renewable Energy Systems (IRES)	2020	28 L/d	e-methanol	CO ₂ and H ₂ from water electrolysis (wind)	bse Engineering, 2020
Japan	Mitsui	2009	100 t/y	e-methanol	CO ₂ and H ₂ from water electrolysis	Mitsui Chemicals, 2009, 2010
Korea	Korean Institute of Science and Technology (KIST) / CAMERE process	2004	100 kg/d	e-methanol	CO ₂ from power plant flue gas and H ₂ from water electrolysis	Joo, 2004

Selected technology providers						
Iceland	CRI	Technology provider	50 000-100 000	e-methanol	CO ₂ and H ₂ from water electrolysis	CRI, 2020
Germany	Thyssenkrupp/Uhde/Swiss Liquid Future	Technology provider	3 600-72 000	e-methanol	CO ₂ and H ₂ from water electrolysis	Thyssenkrupp, 2020a
Germany	Bse Engineering / BASF	Technology provider	8 200-16 400	e-methanol	CO ₂ and H ₂ from water electrolysis	bse Engineering, 2020
Denmark	Haldor Topsoe	Technology provider	Variable	e-methanol	CO ₂ and H ₂ from water electrolysis	HT, 2019a
United Kingdom	Johnson Matthey	Technology provider	Variable 100 000-1700 000	e-methanol	CO ₂ and H ₂ from water electrolysis	JM, 2020

Notes: (a) Hydrogen obtained from coke oven gas and not from water electrolysis.

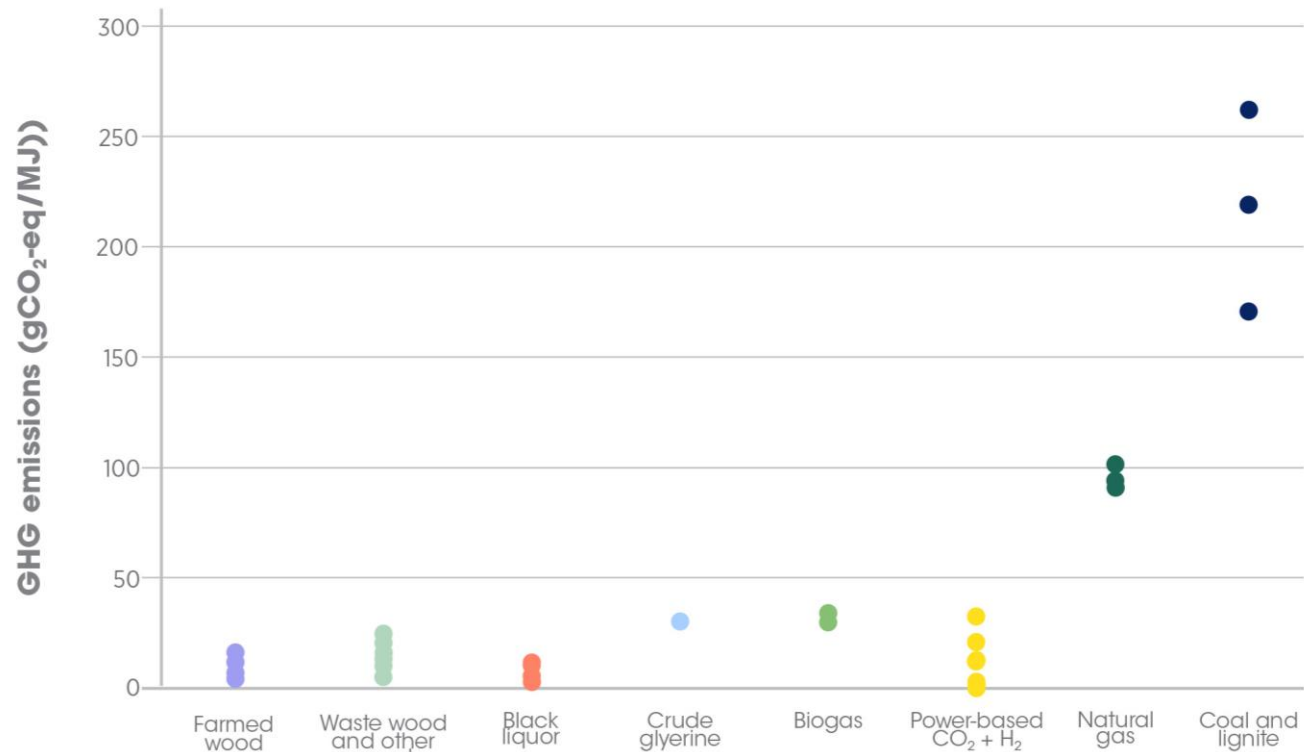
(b) Part of the hydrogen obtained from the waste stream of steel manufacturing.

n/k = not known.



Methanol GHG Emissions

Figure 32. GHG emissions of methanol produced from various feedstocks (from feedstock extraction to final use, values from Table 11)



GHG Emissions

Table 11. GHG emissions of methanol from various sources, ordered by feedstock type

Resource type	Feedstock	Original system boundaries	Raw material to final use GHG emitted in g CO ₂ -eq/MJ*	Source
Biomass-based	Farmed wood	(A)	12	Majer and Gröngroft, 2010
	Farmed wood	(A)	16.5	RED II, Annex V, 2018 (EU, 2018)
	Farmed wood (current to near term)	(A)	7.3	Chaplin, 2013
	Farmed wood (novel medium term)	(A)	4.6	Chaplin, 2013
	Waste wood	(A)	10	Majer and Gröngroft, 2010
	Waste wood	(A)	13.5	RED II, Annex V, 2018 (EU, 2018)
	Waste wood	(A)	16.1	Rönsch et al., 2014
	Waste wood	(A)	22.6	BLE, 2017
	Waste wood	(A)	5.3	Chaplin, 2013
	Waste wood	(A)	18.3	Ellis and Svanberg, 2018
	Wood	(D)	25	Kajaste et al., 2018
	Wood chips	(B)	20.91	Ecoinvent, 2019
	Black liquor	(A)	10.4	RED II, Annex V, 2018 (EU, 2018)
	Black liquor	(B)	12	Lundgren et al., 2017
	Black liquor	(A)	3	Chaplin, 2013
	Black liquor	(A)	5.7	Ellis and Svanberg, 2018
	Crude glycerine	(A)	30.6	Chaplin, 2013
	Biogas	(A)	34.4	Chaplin, 2013
	Biogas (manure, crops)	(A)	30	Majer and Gröngroft, 2010

Power-based	Renewable electricity, flue gas from biomass plant	(B)	3.23	Buddenberg et al., 2016
	Renewable electricity, CO ₂ from ethanol plant	(A)	13	Matzen and Demirel, 2016
	Renewable electricity, CO ₂ from biogas process	(B)	0.5	Hoppe et al., 2018
	Renewable electricity, CO ₂ from ethanol plant	(D)	21.3	Kajaste et al., 2018
	Renewable electricity, CO ₂ captured from coal power plant	(D)	33.1	Kajaste et al., 2018
	Renewable electricity, flue gas (geothermal energy plant)	(A)	12.1	CRI, 2020
	Renewable electricity, flue gas from biomass plant	(A)	1.74	Chaplin, 2013
Fossil-based	Natural gas	(B)	101.6	Ecoinvent, 2019
	Natural gas	(C)	94	Kajaste et al., 2018
	Natural gas	(A)	91	Ellis and Svanberg, 2018
	Natural gas	(A)	94.4	Chaplin, 2013
	Hard coal	(B)	262	Ecoinvent, 2019
	Hard coal	(C)	219	Kajaste et al., 2018
	Lignite	(A)	170.8	Rönsch et al., 2014

* Raw material to final use GHGs in g CO₂-eq/MJ calculated from the original system boundary:

(A) From raw material extraction until use phase; no correction needed.

(B) From raw material extraction until methanol production gate; add the RED II default value of 2.0 g CO₂-eq/MJ for transport and distribution of MeOH.

(C) From raw material extraction until methanol production gate; add the RED II default value of 2.0 g CO₂-eq/MJ for transport and distribution and the combustion emission of MeOH of 69 g CO₂-eq/MJ.

(D) From raw material extraction until methanol production gate; corrected for CO₂ emitted during methanol use 69 g CO₂-eq/MJ; add the RED II default value of 2.0 g CO₂-eq/MJ for transport and distribution of MeOH.

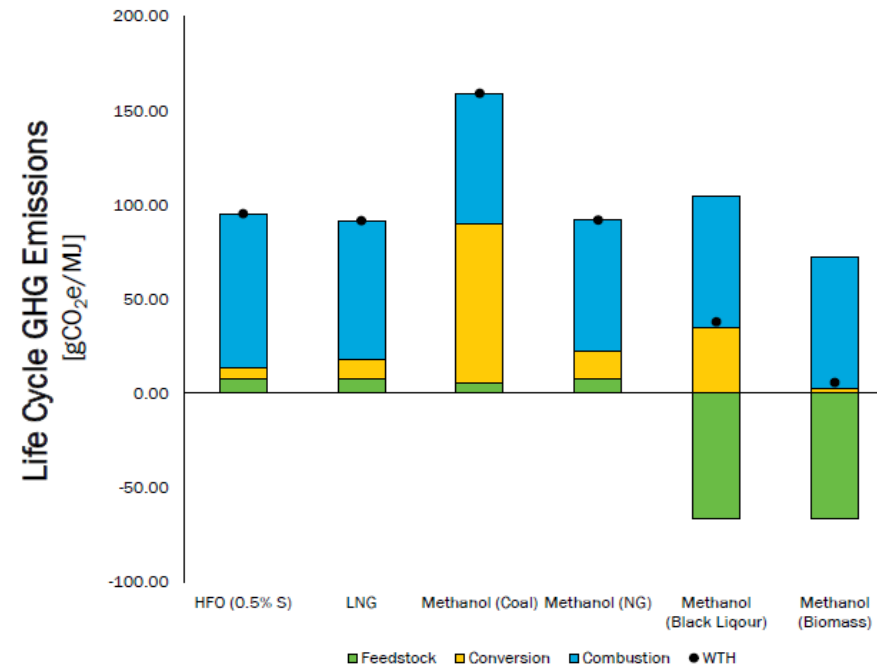


Argonne GREET: Marine Methanol Pathways

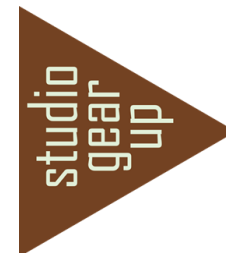
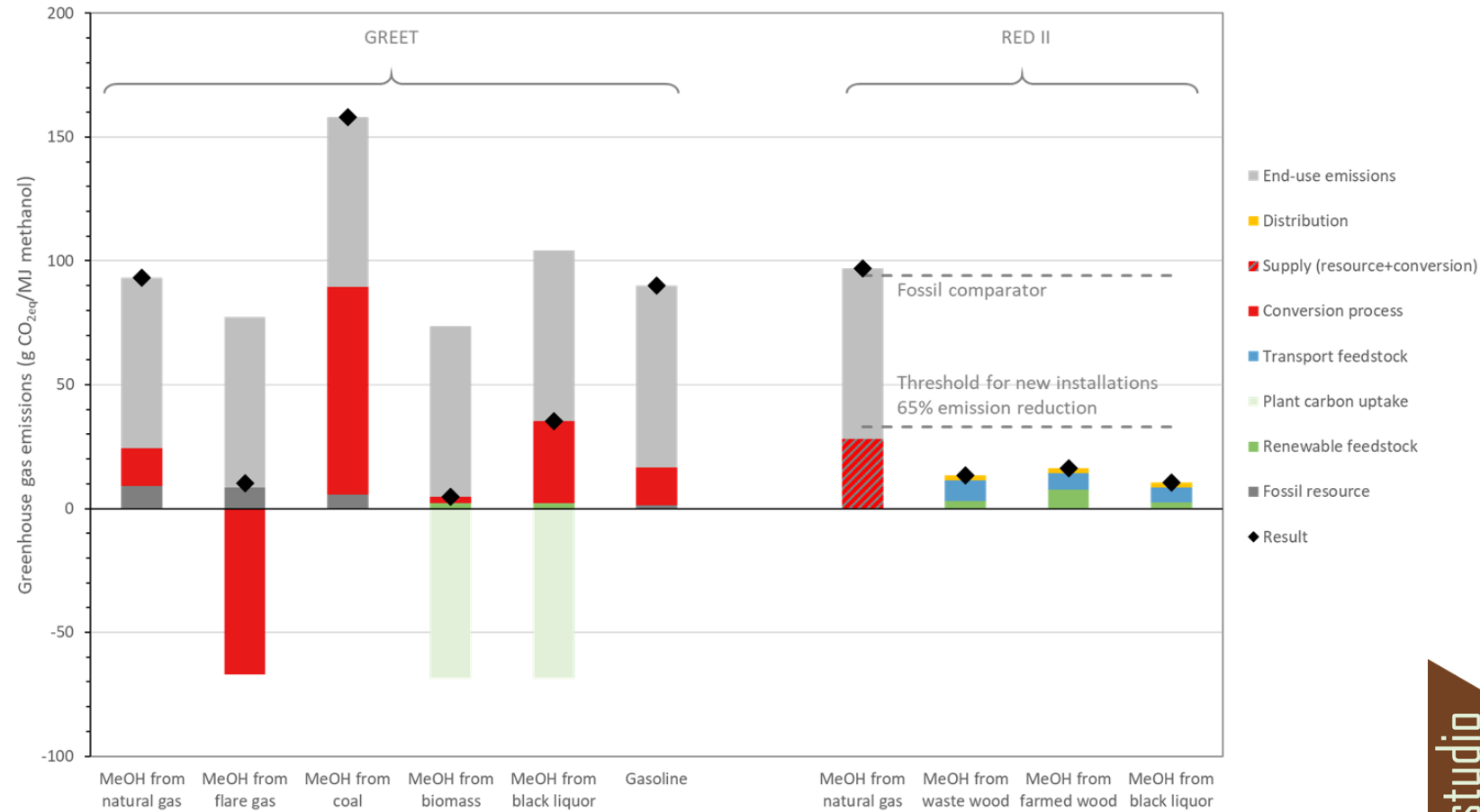
GREET Marine Methanol Pathways:

1. Methanol from Coal
2. Methanol from Natural Gas
3. Methanol from Flare Gas
4. Methanol from Renewable Natural Gas
5. Methanol from Black Liquor
6. Methanol from Biomass

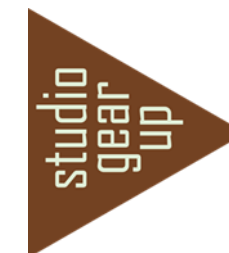
Comparative LCA results: Select Methanol Pathways vs Prominent Marine Fuels



GREET & RED II



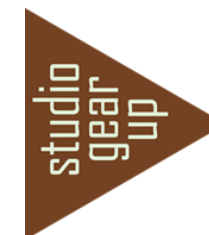
Pathway	Emissions (gCO _{2eq} /MJ final product)	Data sources for proces steps
Methanol from natural gas (66.5 – 71% process efficiency)	Feedstock	9.1
	Processing	15.3
	Combustion	68.8
Methanol from flared gas (66.5-71% process efficiency)	Feedstock	8.5
	Processing	-67.1
	Combustion	68.8
Methanol from coal (43 – 58% process efficiency)	Feedstock	5.6
	Processing	83.8
	Combustion	68.8
Methanol from biomass (31 – 58% process efficiency)	Feedstock	-66.5
	Processing	2.5
	Combustion	68.8
Methanol from black liquor (64.8% process efficiency)	Feedstock	-66.5
	Processing	33.0
	Combustion	68.8



- Wang M, Wu Y and Elgowainy A, 2007, Operating manual for GREET Version 1.7 revised ANL/ESD/05-3, Argonne National Laboratory.
- Wu M, Wu Y and Wang M, 2005. Mobility Chains Analysis of Technologies for Passenger Cars and Light-Duty Vehicles Fueled with Biofuels: Application of the GREET Model to the Role of Biomass in America's Energy Future (RBAEF) Project.
- ANL GREET research leader Mr. Michael Wang: ***“No thorough research was conducted to examine key input assumptions for the methanol pathways”***

[EC JRC 2017 Definition of input data to assess GHG default emissions from biofuels in EU legislation]

Pathway	Emissions (gCO _{2eq} /MJ final product)	Data sources for proces steps
Methanol from natural gas (as input in FAME production)	Supply 28.2 Combustion 68.9	• Larsen 1998
Methanol from waste wood (70% process efficiency)	Cultivation 3.1 Transport feedstock 8.4 Processing 0.0 Transport/distribution final 2.0	• Katofsky, 1993 • Dreier 1998 • Paisley 2001 • Atrax 1999
Methanol from farmed wood (51% process efficiency)	Cultivation 7.6 Transport feedstock 6.6 Processing 0.0 Transport and distribution 2.0	• Same as for waste wood
Methanol from black liquor (74% process efficiency from pulp)	Cultivation 2.5 Transport feedstock 5.9 Processing 0.0 Transport and distribution 2.0	• Berglin 1999 • Landälv 2007 • Ekbom 2005



- Larsen HH, 1998, Haldor Topsoe A/S, Lyngby, 'Denmark: The 2,400 MTPD Methanol Plant at Tjeldbergodden', presented to 1998 World Methanol Conference, Frankfurt, Germany, December 8-10, prepared by Anders Gedde-Dahl and Karl Jorgen Kristiansen, Statoil a/s, Tjeldbergodden, Norway.
- Katofsky RE, 1993, 'The Production of Fluid Fuels from Biomass', The Center for Energy and Environmental Studies; Princeton University; PU/CEES Report No. 279, June 1993.
- Dreier T, Geiger B, Saller A, 1998, Ganzheitliche Prozeßkettenanalyse für die Erzeugung und Anwendung von biogenen Kraftstoffen; Studie im Auftrag der Daimler Benz AG, Stuttgart und des Bayerischen Zentrums für Angewandte Energieforschung e.V. (ZAE); Mai 1998.
- Paisley MA, Irving JM, Overend RP, 2001, 'A promising power option — the FERCO silvagas biomass gasification process — operating experience at the Burlington gasifier', Proceedings of ASME Turbo Expo 2001, ASME Turbo Expo Land, Sea, & Air 2001, June 4-7, 2001 New Orleans, Louisiana, USA.
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- Berglin N, Eriksson H and Berntsson T, 1999, 'Performance evaluation of competing designs for efficient cogeneration from black liquor', 2nd Biannual J. Gullichsen Colloquium, Helsinki, September 9-10, 1999.
- Landälv I, 2007, 'The status of the Chemrec black liquor gasification concept', 2nd European Summer School on Renewable Motor Fuels, Warsaw, Poland, 29–31 August 2007, slide 25.
- Ekbom T, Berglin N and Loegdberg S, 2005, 'Black Liquor Gasification with Motor Fuel Production - BGMF II', Report for contract P21384-1 for Swedish Energy Agency FALT program. Table 4.4 p. 68.



Element 1

Powering Innovation

Methanol-to-Hydrogen Generators

May 26, 2021

**Dave Edlund, Ph.D.
CEO and Founder
Dave@e1na.com**

Scalable.
Reliable.
Affordable.

May 2021

www.e1na.com



Energy-Efficient Process



Ideal reaction—in reality, also get some CO (requires hydrogen purification)

- Unlike water electrolysis, very little electricity is required for methanol reforming to hydrogen
 - Water electrolysis consumes 50 to 55 kWhr electricity/kg hydrogen
 - Methanol reforming consumes <0.04 kWhr electricity/kg hydrogen
- Energy for methanol/water vaporization and reforming is supplied by combustion of waste-gas stream
 - 7.5 kWhr thermal energy yields 1.0 kg hydrogen
- High energy efficiency (84% LHV) is achieved in practice



Three Product Families

Compatible with any Low-Temperature PEM Fuel Cell

All hydrogen generators are fully automated



S-Series (small stationary)
Up to 0.7 kg H₂/hr
demonstrated



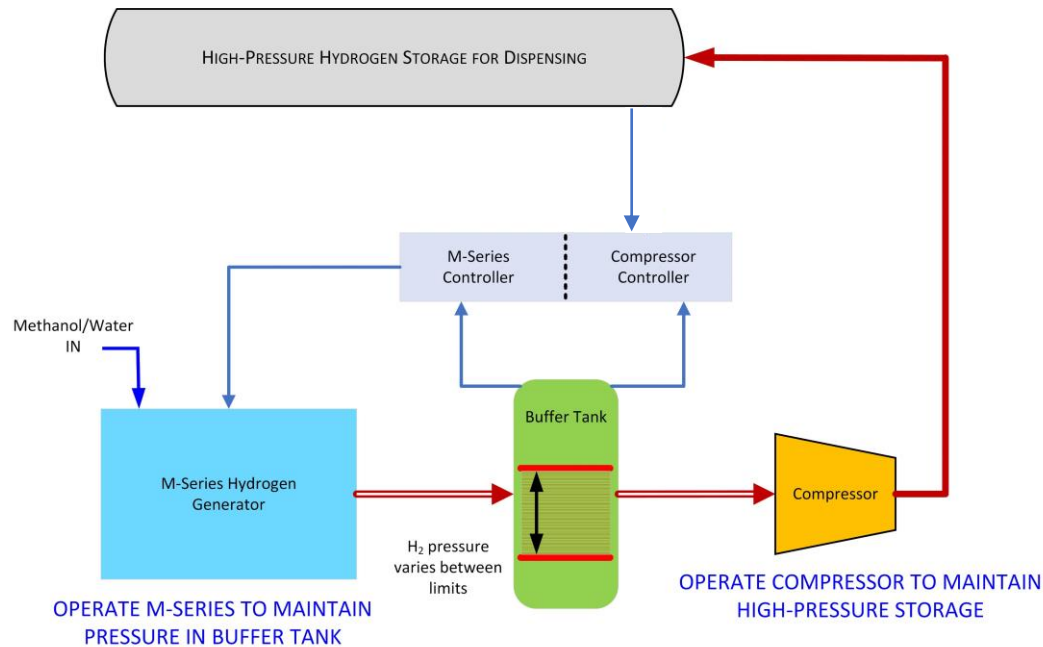
M-Series (mobility)
Up to 9.8 kg H₂/hr demonstrated. Plan to scale-up at least 2x



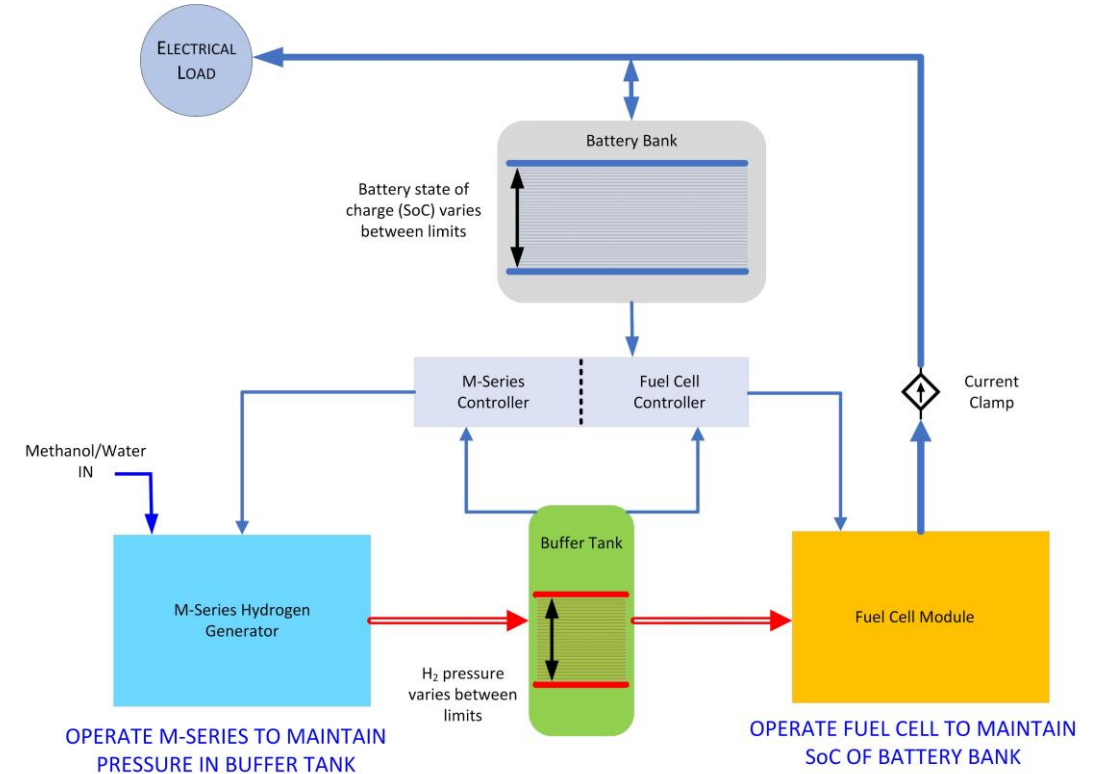
L-Series (large stationary)



Stationary Applications



Compressed –Hydrogen Fueling Station



Primary or Backup Stationary Power System

Low-pressure buffer tank simplifies interface to the compressor or fuel-cell



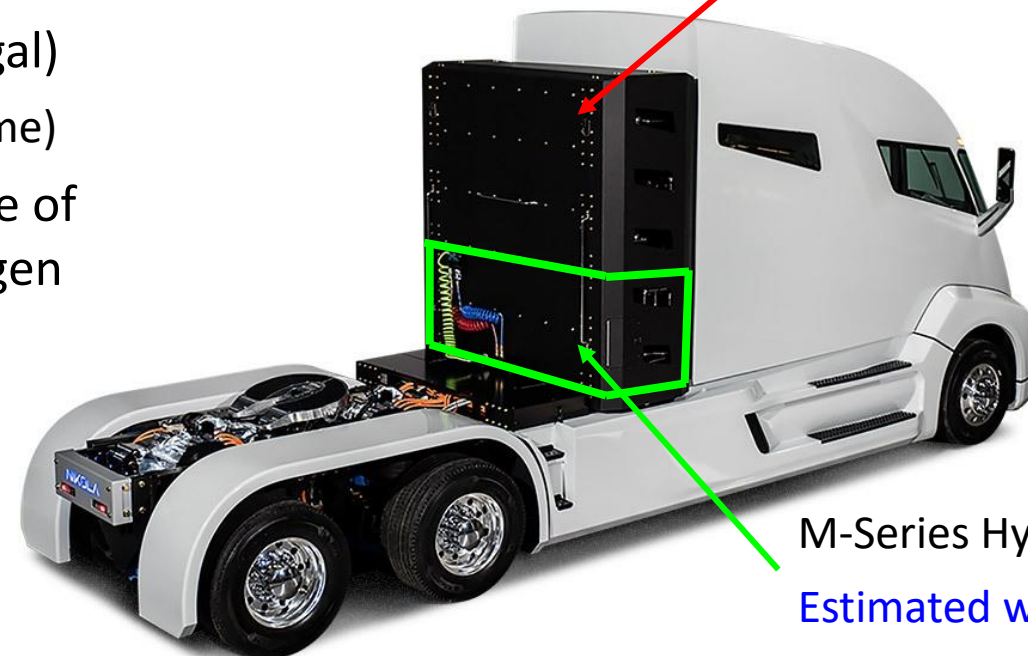
Onboard Hydrogen Generation

Compressed H₂ vs. Methanol/Water Mix

- Composite cylinders for hydrogen supply (80 kg H₂)
- At 7.5 miles/kg H₂, range is 600 miles (max., no reserve)
- Time to drive 600 miles is estimated to be 11 hours
- In 11 hours, M13 will deliver 77 kg H₂
- Consume 1,070 L methanol/water mix (283 gal)
 - 62.5wt% methanol (≈70% methanol by volume)
- In low mfg. volume, M13 will cost ≈ 50% price of composite cylinders for high-pressure hydrogen

Location of composite cylinders for hydrogen supply (80 kg H₂)

Estimated weight is 1,100 kg



M-Series Hydrogen Generator
Estimated weight is 900 kg



Generate Onboard Heavy-Duty Vehicle

Eliminates Need for High Pressure Hydrogen

- Onboard hydrogen generation beats compressed hydrogen on:

- Capital cost
- Size
- Cost of hydrogen
- Range



M-Series Hydrogen Generator

- Three operating states: ON, OFF, and HOT STANDBY
- HOT STANDBY to ON is achieved in one to two minutes
- Fuel cell should be sized to meet the average load demand
- Battery bank provides instantaneous power and peaking power



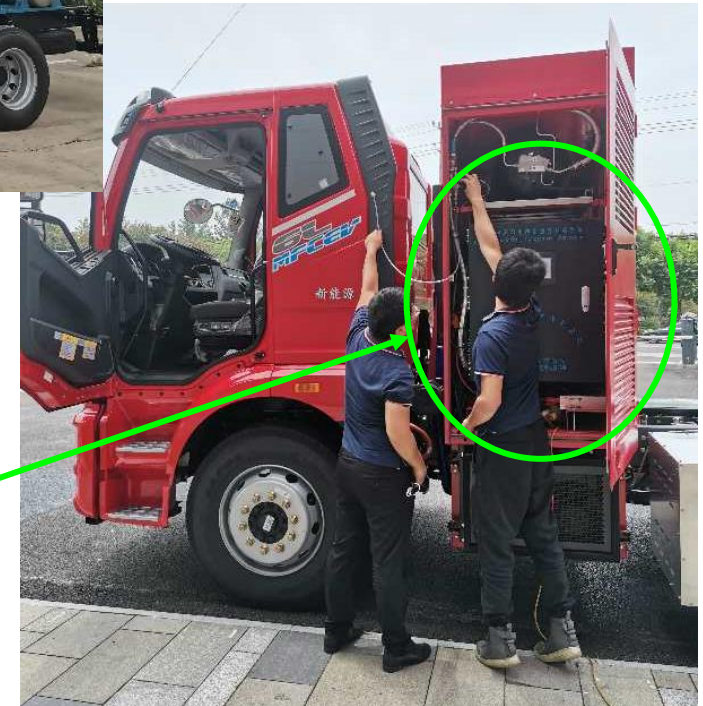
Commercial Opportunities

- Hydrogen fueling stations
- Hydrogen generation onboard heavy vehicles
 - Trucks
 - Trains
 - Ships and boats
- Auxiliary power in maritime applications
- Distributed generation
 - Backup
 - Microgrids



Road Testing by FAW Liberty in Changchun, China (2020)

M-Series Hydrogen Generator (Gen2)





Element 1
Powering Innovation

Thank you

Dave Edlund
Dave@e1na.com

Scalable.
Reliable.
Affordable.

www.e1na.com



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RESEARCH | ADVISORY

Methanol Institute Hydrogen Carriers Q221

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Hydrogen Roadmap
Future of Vehicle Transportation – Part 1

Hydrogen Roadmap
Future of Transportation – Part 2

Future of Vehicle Transportation – Emissions, Feedstock, and Gas Stations

Alternative Fuel Vehicle Rankings: Multi-Factor Model
Class 8 Trucks • Delivery Vans • Trucks & Small Vehicles
Q221

Alternative Fuel Vehicle Rankings: Delivery Vans - GVWR vs. Range

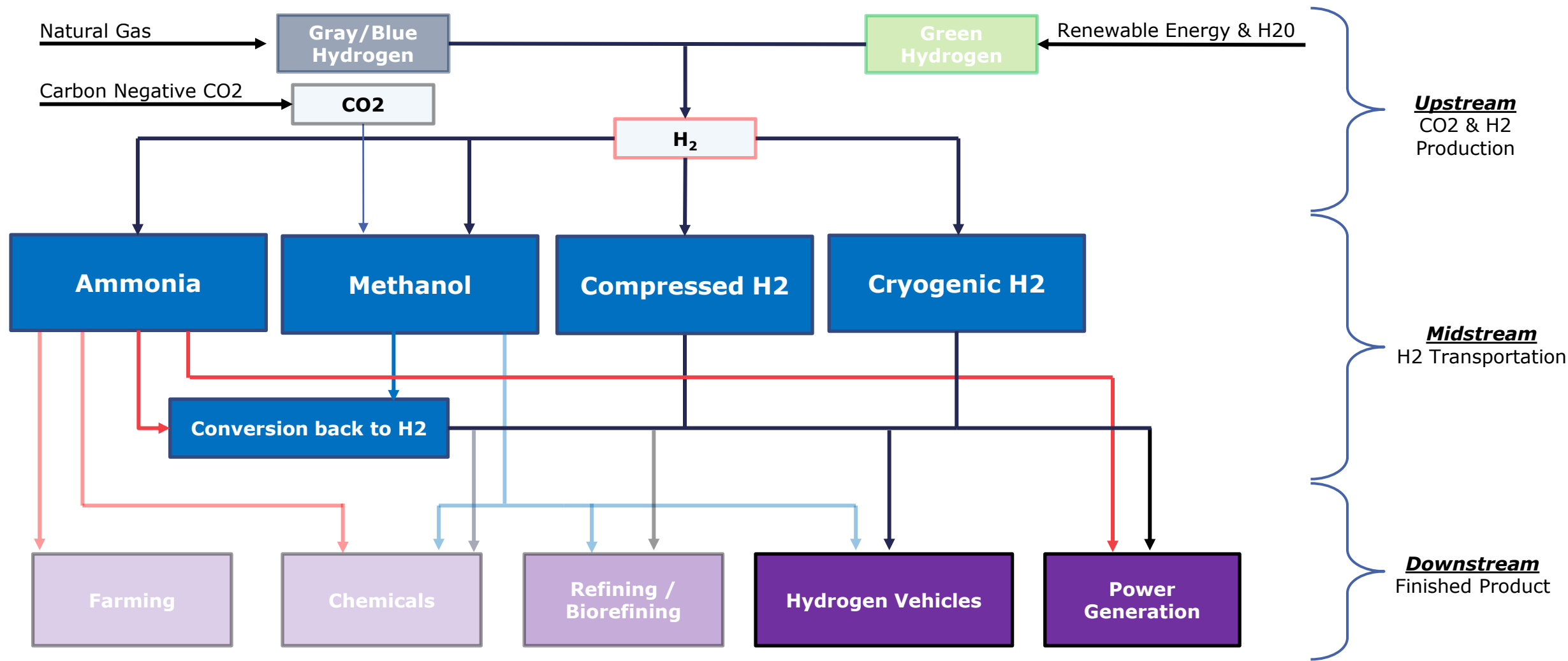
Future of Vehicle Transportation – Part 1
WEPC Rankings – Fuel vs Fuel Cells From Current Available Tech & Pricing

Power System	Vehicle Range	Energy Efficiency	Safety	TTW*	WTW*	Implementation Cost	Feedstock	Gas Station	Vehicle Production	Average Score
Hydrogen FC 1	4	3	4	4	4	4	4	4	4	3.6
Hydrogen FC 2	5	2	4	4	2	5	5	5	5	3.6
Hydrogen FC 3	4	1	5	4	5	3	2	4	3	3.4
Hydrogen FC 4	5	2	3	5	2	4	2	4	2	3.4
Hydrogen FC 5	5	2	2	3	5	5	5	5	5	3.4
Hydrogen FC 6	3	3	2	5	2	3	1	3	3	2.8
Hydrogen FC 7	2	1	3	2	3	4	4	4	4	2.8
Hydrogen FC 8	2	2	1	1	3	4	3	1	2	2.4

Webber Research & Advisory Services:

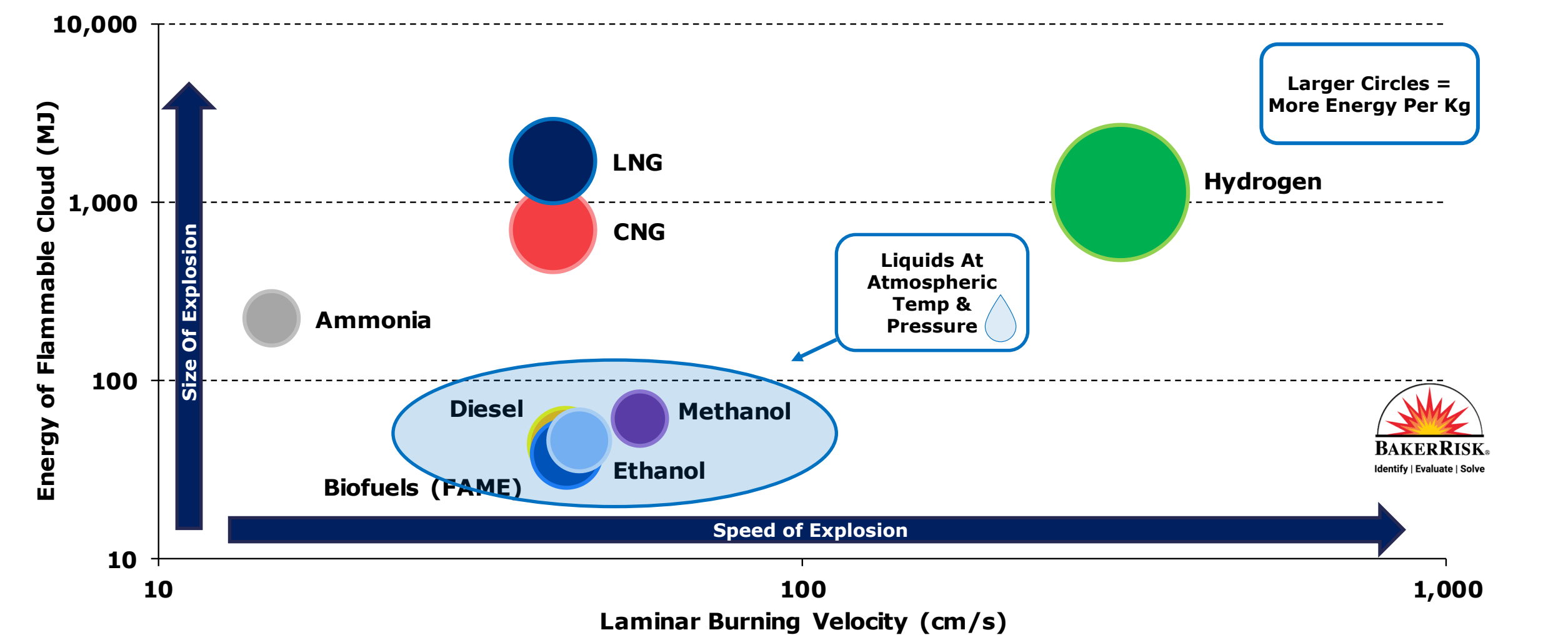
- Independent Research
 - Market Research
 - Renewable Energy & Capital Projects
 - Fireside Chat Series With Industry Leaders
- Technical Project Consulting
 - Capital Projects: Independent Engineering
 - Emerging Technologies: Technical Due Diligence
 - Renewable Transition: Future Fuels & Energy Storage
- Armistead Street Partners - Advisory
 - Strategic Consulting & Advisory
 - Capital Connections & Private M&A
 - Emerging Technology Screening & Sourcing

Webber Research Combines Independent Research, Technical Consulting & Finance.



Hydrogen Vehicle's Midstream Fuel Supply Pathways.

Fuel Safety Analysis From Baker Risk



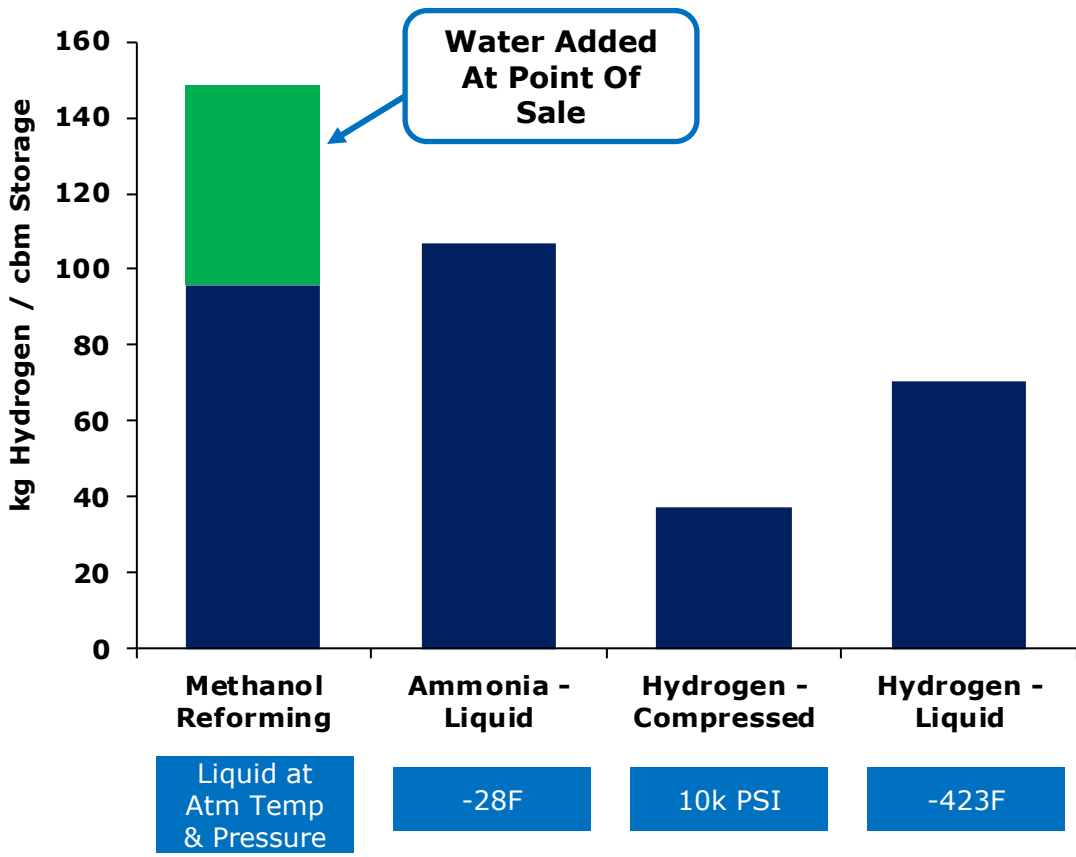
Methanol Has Many Of The Same Physical Properties Of Gasoline And Diesel.

1) Conditions for these fuels include: Methanol – 70F, 15psi, Ethanol – 70F, 15psi, Biodiesel – 70F, 15psi, Diesel – 70F, 15psi, Hydrogen – 70F, 250bar, Ammonia – 70F, 20psi, CNG – 70F, 250bar, LNG – -300F, 75psi
Source: Company & Regulatory Filings, W|EPC Analysis

Logistics Overview

- **H2 Sold By Kilogram, Not Gallon:** H2 sales price at the pump is determined by its weight and not volume.
- **Why Does This Matter:** To reduce H2's midstream costs, the focus should be on getting the most kg of H2 to the end user in 1 transport.
- **Methanol As A Carrier:** Methanol combines with water at the point of sale to generate 30-40% more hydrogen than Methanol carries.
- **Storage Considerations:** Process facilities weigh logistics in the design of their on-site storage capacities. Below is a brief comparison of CAPEX vs Hydrogen Capacity:
 - **Methanol:** ~\$7/kg H2
 - **Ammonia:** ~\$23/kg H2
 - **Cryogenic H2:** ~\$162/kg H2
 - **Compressed H2:** ~\$900/kg H2

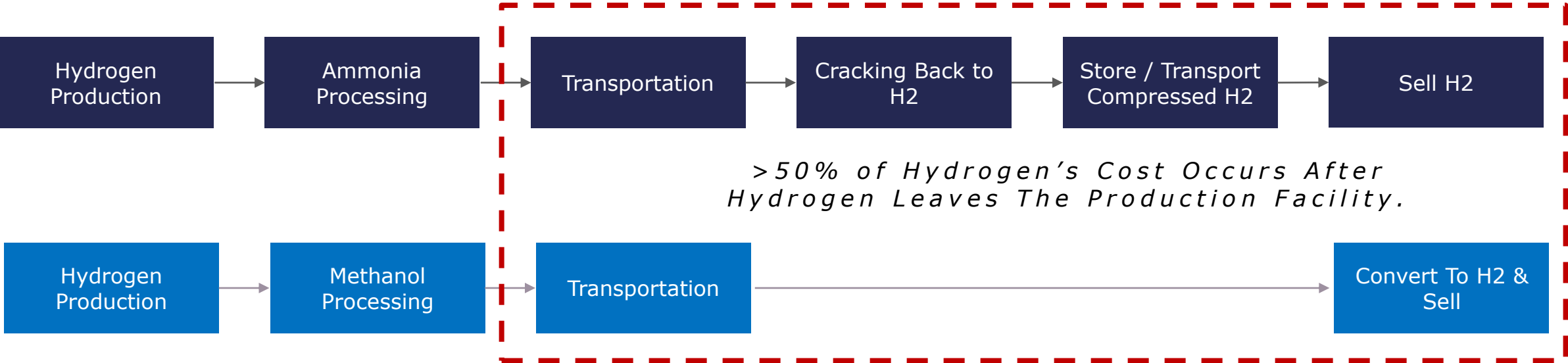
Hydrogen Logistics



A 10,000 Gallon Tanker Truck Of Pure Methanol Produces ~5,000kg Of Hydrogen.

Source: Company & Regulatory, DOE Storage Costs, W|EPC Analysis

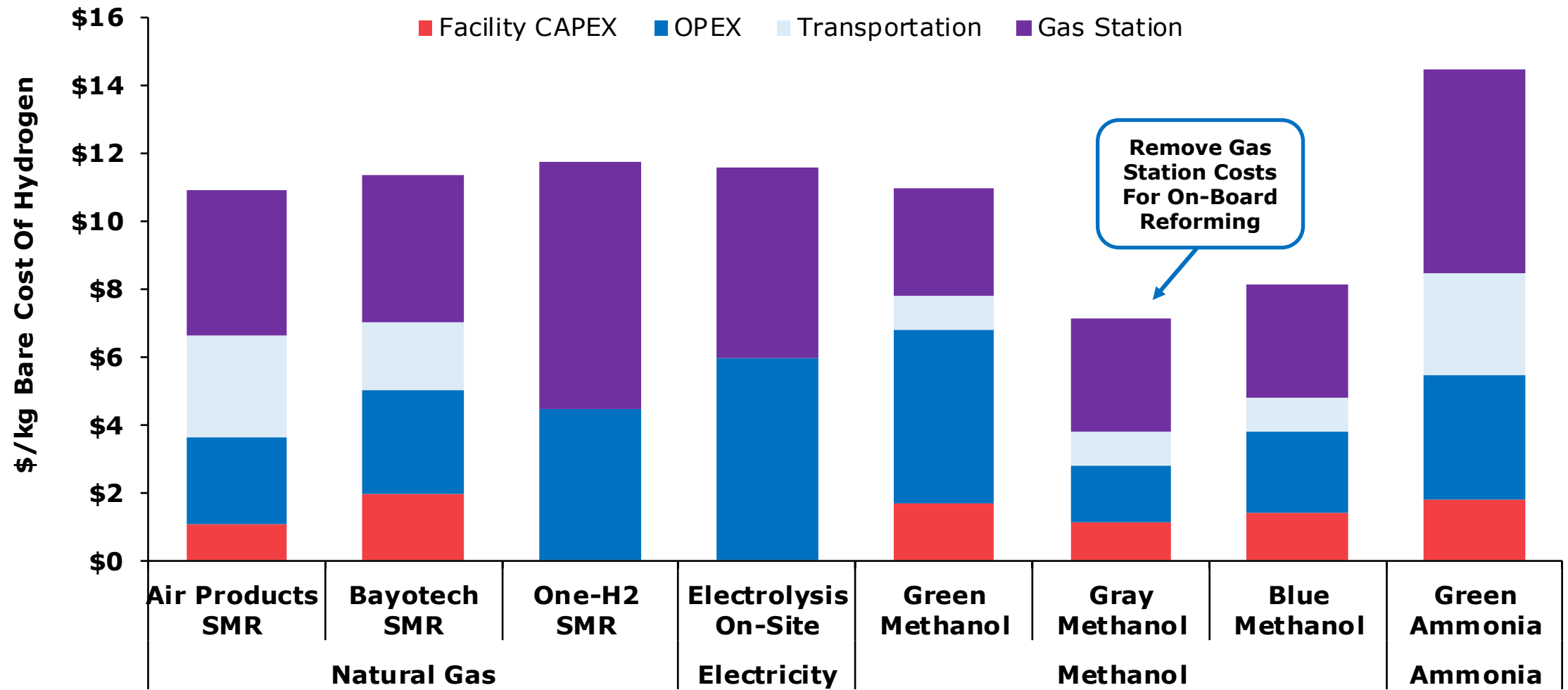
Ammonia – Converting Ammonia to Hydrogen requires higher heat (600C to 900C = Outside Heat Source), more expensive equipment, and large centralized facilities for Hydrogen distribution to end users. Public spaces cannot currently convert Ammonia to Hydrogen without high costs and/or public safety risk.



Methanol – Methanol can convert to Hydrogen at lower temperatures (300C to 450C). Methanol also leverages existing liquids infrastructure and converts to Hydrogen with proven technology that is less expensive, safer, and with a limited footprint.

Methanol Can Utilize Gas Station Storage With Existing Safety Measures.

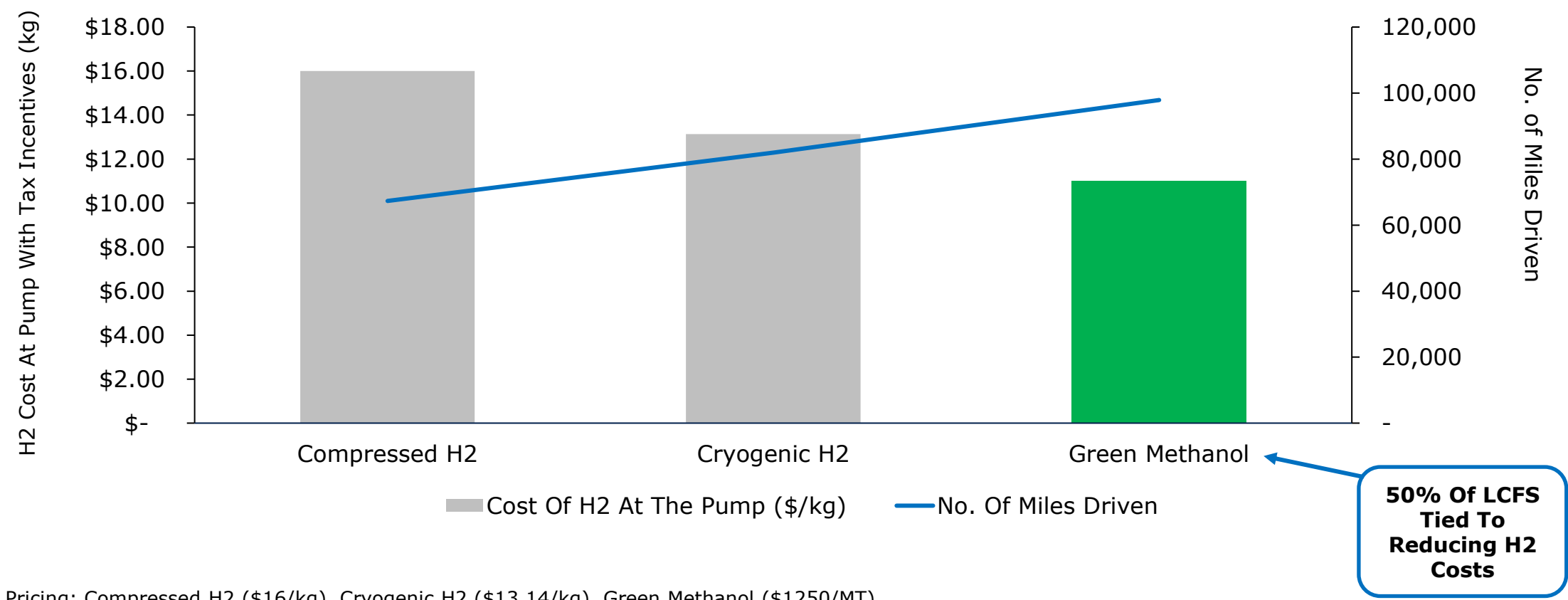
Source: Company & Regulatory Filings, W|EPC Analysis



Methanol Provides A Great H2 Solution Due To Storage, Transportation, And Low Conversion Costs.

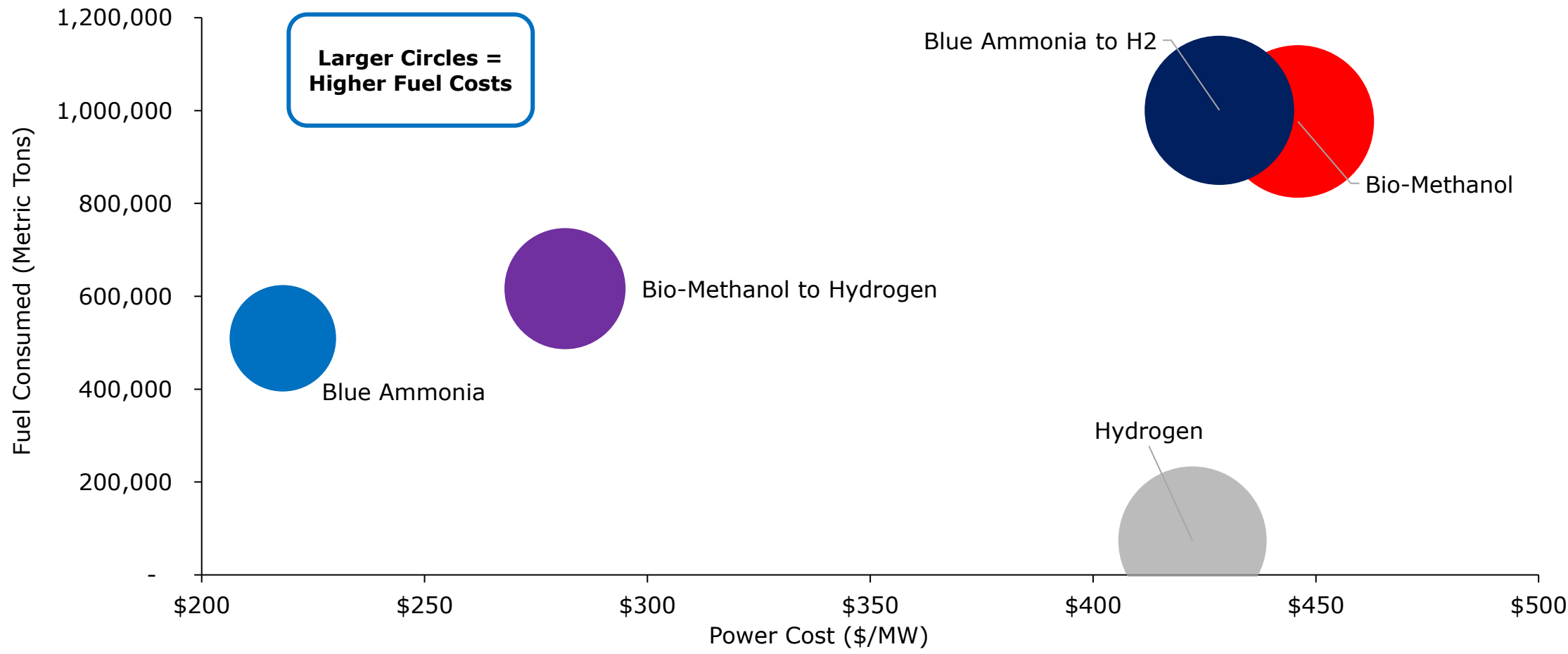
Source: Company & Regulatory Filings, W|EPC Analysis

Toyota Mirai's \$15K H2 Fuel Incentive vs. Miles Driven



Green Methanol Decreases Costs & Emissions While Increasing Miles Driven By >40%.

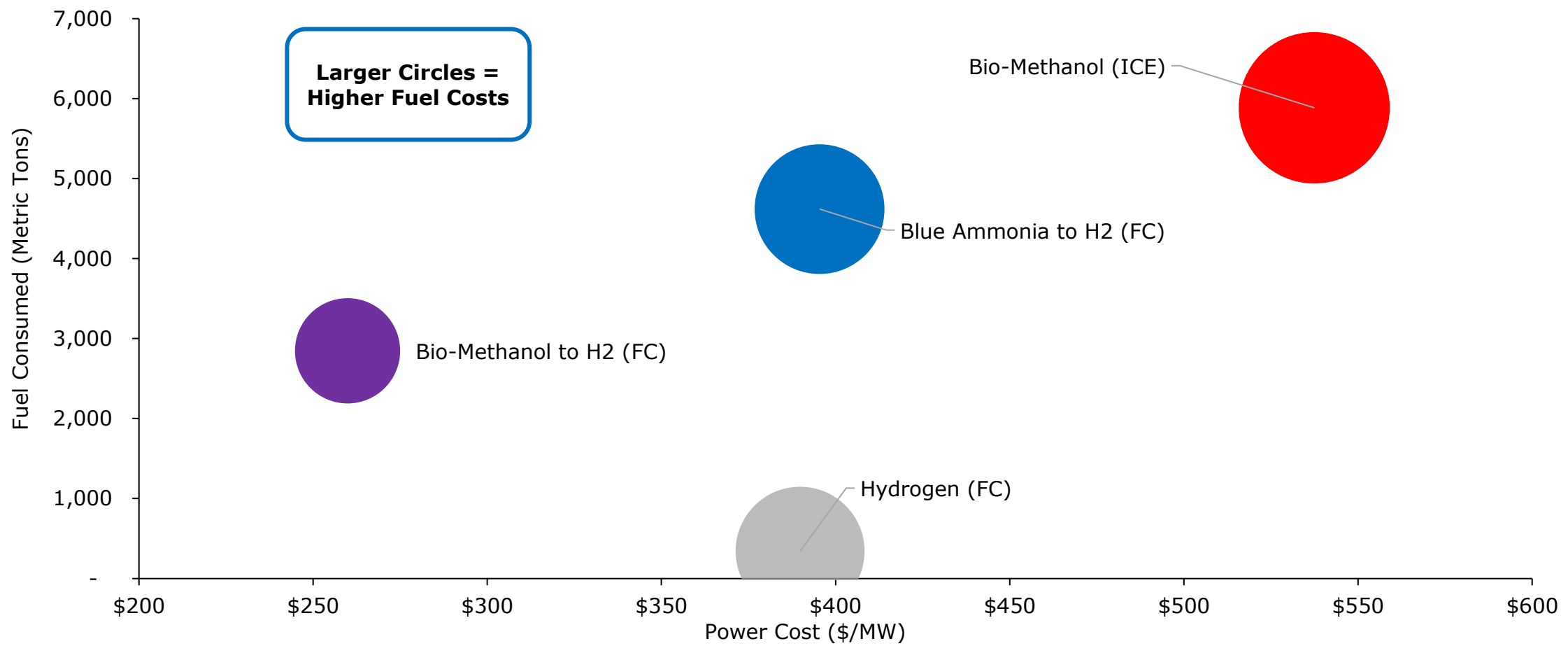
Source: Company & Regulatory Filings, W|EPC Analysis



Pricing: Blue Ammonia (\$750/MT), Bio-Methanol (\$800/MT), Hydrogen (\$10/kg)

Blue Ammonia's Use In Large Scale Turbine Systems Make It A Good Fit For Power Generation.

Source: Company & Regulatory Filings, W|EPC Analysis



Pricing: Blue Ammonia (\$750/MT), Bio-Methanol (\$800/MT), Hydrogen (\$10/kg)

Methanol Provides The Best Mid-Scale Power Benefits Using Fuel Cells.

Source: Company & Regulatory Filings, W|EPC Analysis



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The role of fuel cell technology in the decarbonization of heavy duty motility

Nicolas Pocard
Vice-President Marketing

May 2021



An aerial photograph of a multi-lane highway winding through a dense green forest. In the background, a large body of water is visible under a blue sky with scattered white clouds. The Ballard logo is in the top left corner, and a text box is on the right side.

BALLARD®

**Fuel Cell Innovators for
Over 40 Years**



**We deliver fuel cell
power for a
sustainable planet**



Heavy-Duty Motive

Focusing where fuel cells
deliver the strongest value
proposition

Growth

in regions supported by
decarbonization policies

Leadership

in technology and cost
reduction

Hydrogen is most competitive in heavy duty motive applications



Buses & Coaches



Trucks



Trains



Vessels

Our focus is on applications where hydrogen fuel cells have a clear advantage

Why medium- and heavy-duty motive applications?



Strong
value proposition

Centralized
depot refueling

Disproportionate
emissions from
hard-to-abate mobility

The advantages of fuel cells over battery electric vehicles

Only fuel cell vehicles can directly replace diesel, route for route



All weather performance



Range and payload



Refueling time

Ballard by the Numbers

42
YEARS



900
employees



1,400
patents & applications

26 years  Nasdaq

28 years 

publicly listed Company

WEICHAI

 AngloAmerican

NISSHINBO

 大洋电机
BROAD-OCEAN

4

strategic shareholders



1,300+
transit buses



2,200+
trucks



6 TRAIN
projects on track



8 SHIPS
in development



HIGH-POWER DENSITY
stack development
program



850 MW
fuel cell products
delivered



>6.5million MEAs
produced



>88 million
kilometers in operation



>35,000 hours
operation of
fuel cell stack



2030
commitment to
carbon neutrality

Ballard's current fuel cell module offering for HD mobility

Power Level

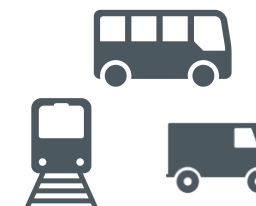
Features

Applications



30, 85 & 100kW
Legacy Mobility Platform
(7th generation)

- >1,500 modules produced
- 15,000hrs
- IP 55
- Separate air and cooling kits



70 & 100 kW
HD Mobility Engines
(8th generation)

- >25,000hrs
- Freeze start (-25 °C)
- Engine bay and roof top
- IP6K9K



200kW
HD Power System
Marine & Rail

- >25,000hrs
- Marine certified
- Cabinet configuration
- Stand alone or containerized
- Multiple modules to MWs



Ballard's current fuel cell system offering for stationary

Power Level

Features

Applications



FCgen® – H2PM

1.7 & 5kW

Backup Power
for critical infrastructure

- 7,000hrs
- Systems can be coupled to 60kW
- High reliability



FCwave™

200 kW

Modular Stationary
Power System

- >25,000hrs
- Cabinet configuration
- Stand alone or containerized
- From 200kW to 1MW



ClearGen™ II

1.5 MW

Large Scale Stationary

- Containerized system
- High durability
- Compact system footprint
- MW's power plant



**We are powering
thousands of heavy-duty
vehicles globally.**



BALLARD PARTNERS WITH **NEW FLYER**

Ballard-powered New Flyer buses are ready to deliver zero-emission transit throughout North America

New Flyer offers a 40-foot and 60-foot Altoona-tested fuel cell electric buses



FCveloCity®-HD

BALLARD PROJECT WITH **KENWORTH**

Class 8 drayage truck in operation at
Ports of LA and Long Beach in
California



FCveloCity®-HD

BALLARD PROJECT WITH **DONGFENG**

Deployment of 500 fuel cell trucks now delivering goods throughout Shanghai

Ballard fuel cell stacks manufactured in China and integrated by Re-Fire into the fuel cell engine



FCvelocity®-9SSL

BALLARD POWERS

UPS TRUCKS

Ballard fuel cell modules power
California UPS trucks in CARB-funded
clean energy project

30kW range extender boosts driving
range to provide certainty of service

Fuel Cell Electric Vehicle



144652

FCveloCity®-MD

BALLARD POWERS

AZETEC PROJECT

Ballard modules power 2 tractor-trailer trucks as part of the Alberta Zero-Emissions Truck Electrification Collaboration project

Trucks will move freight year-round between Edmonton and Calgary



FCveloCity®-HD

BALLARD POWERS

MINING TRUCKS

Ballard modules power an ultra heavy duty mining truck for Anglo, the world's largest platinum group metals mining company

Anglo expects to deploy more trucks, each with MW scale fuel cell power, at other operations around the world



FCveloCity®-HD



BALLARD POWERS

FIRST COMMERCIAL TRAM LINE

Ballard modules power five trams
built by CRRC Qingdao Sifang for
operation in Foshan, China

The tram has a maximum range of
125 kilometers and has operated
over 102,800 kilometers in service
since Dec-2019

FCrail™

A Siemens Mireo commuter train is shown at a station platform. The train is white with a blue stripe and has 'Mireo' written on its front. The station has a large glass and steel arched roof. In the background, there are people on the platform and a poster of a man's face.

BALLARD PARTNERS WITH **SIEMENS**

Development of fuel cell engine to
power Mireo commuter train

In this application, fuel cells enable
electrification with range, without the
need for costly catenary wire
infrastructure



BALLARD POWERS

HYDROFLEX TRAIN

Ballard modules power the U.K.'s first fully sized hydrogen demonstrator train

Ballard also provides system controls development, mechanical integration of sub-systems and other components



FCveloCity®-HD

BALLARD POWERS

CP RAIL locomotive

Through its Hydrogen Locomotive Program, CP will develop North America's first hydrogen-powered line-haul freight locomotive by retrofitting a formerly diesel-powered locomotive with Ballard hydrogen fuel cells.

Fcwave™



BALLARD POWERS

Norled Ferry

Ballard will power the world's first operational liquid hydrogen powered ferry, which will transport both cars and passengers in Norway

"We believe that hydrogen will play a significant role in the future of zero-emission ships," said Heidi Wolden, CEO of Norled.

FCwave™

An aerial photograph showing a two-lane asphalt road that curves through a dense, green forest. The road is light gray and contrasts with the dark green of the trees. The forest appears to be composed of many small, coniferous trees. The lighting suggests it's daytime, with some shadows visible on the road and trees.

BALLARD®

Power to Change the World®

Thank You



Marine

Getting hydrogen to work



Stuart Crawford
scrawford@e1marine.com

Who we are



- 3 visionary joint venture partners driven to change the face of shipping by bringing an innovative hydrogen generation solution to the maritime industry
- e1 Marine is tasked with bringing the vision to fruition

IMO strategy for GHG emissions from shipping



* CO₂ Intensity = CO₂ emitted per ton mile

Hydrogen is the solution.

Methanol/water mix is the most effective hydrogen carrier.

The Methanol reformer solves the Hydrogen delivery, energy density and safety issues.

Direct onboard generation of hydrogen enables fuel cell technology to be adopted into the marine industry.



<https://www.e1marine.com/>



The Methanol Pathway to Hydrogen Webinar

May 26th, 2021



Key Facts and Figures

- Headquartered in Wollerau, Switzerland
- 30+ years operating in Trinidad and Tobago
- 1,600 employees operating in four continents
- 17 petrochemical plants worldwide
- 10,000,000 MT/y production capacity
- EPC experience with over 15 plants built
- Fleet of 13 time-chartered vessels comprised of 9 zinc-coated, 3 epoxy-coated chemical tankers and 1 marine-line coated tanker, with an additional 4 newbuildings on order owned by Proman and Proman Stena Bulk



We have a large global footprint

Our global footprint allows us to leverage our wide range of in-house expertise, geographic positioning and local knowledge to optimise our assets and best serve our customers

2nd

Largest Producer of Methanol Globally

4th

Leading Fertilizer Producer in North America

\$6 +

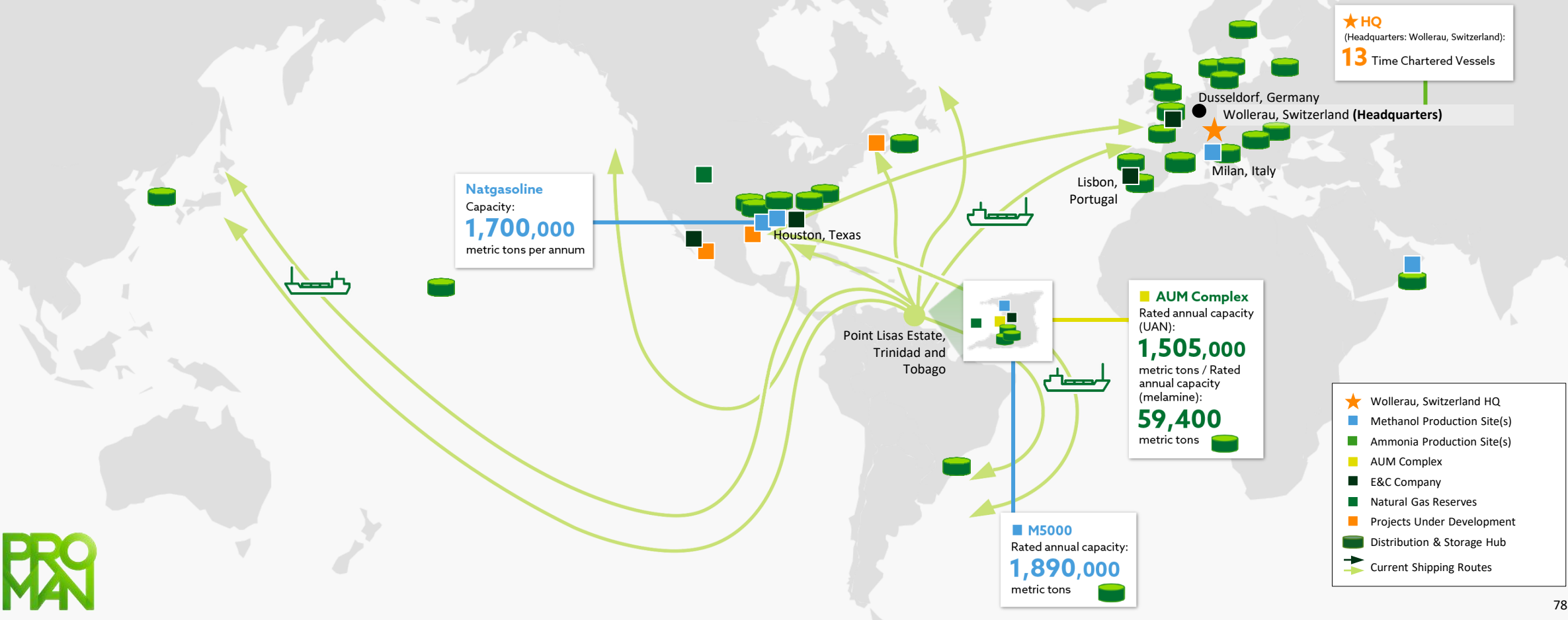
Billion Dollars in Assets

27

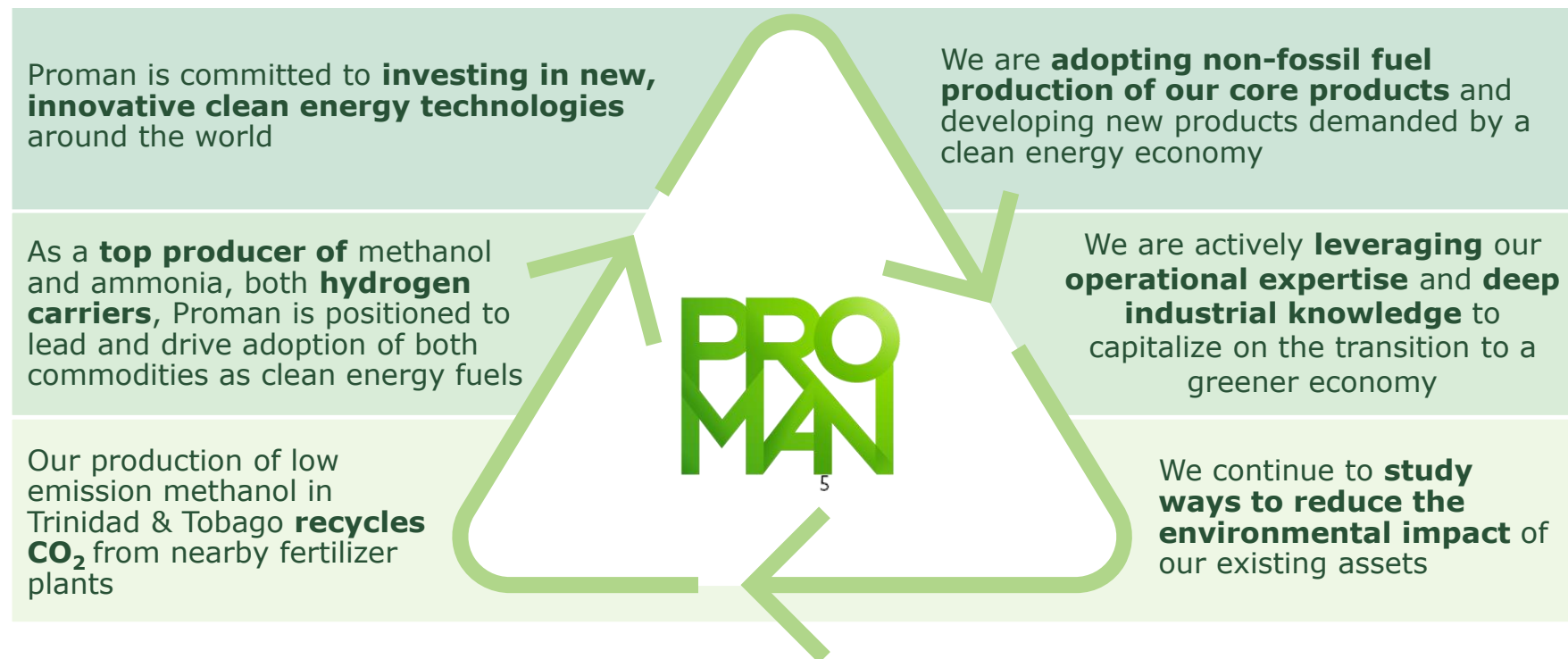
Storage Locations Across 5 Continents

7

E&C Company Offices Worldwide



Proman is Committed to a “Greener” Future



We are already investing in the energy future

Varenes Carbon Recycling Project

- One of the world's largest renewable hydrogen and oxygen production facilities with an 87MW electrolyzer leveraging Quebec's green electricity
- Conversion of more than 200,000 tons of non-recyclable waste and wood waste into an annual production of nearly 125 million liters of biofuels
- Contribution to greenhouse gas reduction equivalent to taking close to 50,000 vehicles off the road annually

Malta Energy Storage System

- Malta's electro-thermal energy storage system is a new grid-scale technology that collects and stores energy for long durations
- Energy can be stored from any power generation source in any location enabling reliable and predictable operation of the grid, which will support increasing penetration of intermittent, renewable generation

Proman – Stena Bulk Joint Venture

- Landmark investment promoting use of methanol as a clean, low-carbon marine fuel alternative with significantly lower emissions than traditional fossil fuels
- Proman – Stena vessels eliminate SOx and particulate matter, reduce NOx by 60%, and, if using bio methanol, reduce CO₂ emissions by up to 95%



Why methanol?



- Methanol is a clean burning fuel with significantly lower emissions than traditional fuels
- It eliminates SO_x and Particulate Matter, and cuts NO_x
- Grey methanol also brings an immediate 10-15% CO_2 reduction, which increases to >90% with Green methanol



- Grey methanol is cost competitive as a fuel now and future proof
- Long term pricing visible to market, global cost curve not oil based



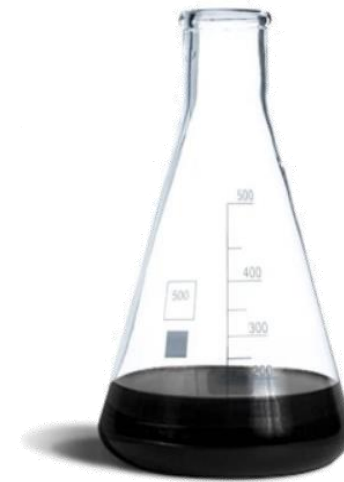
- Methanol is safe to handle, and part of a tested and established infrastructure
- It is available in 122 ports worldwide, including all major bunkering hubs, with relatively low infrastructure costs



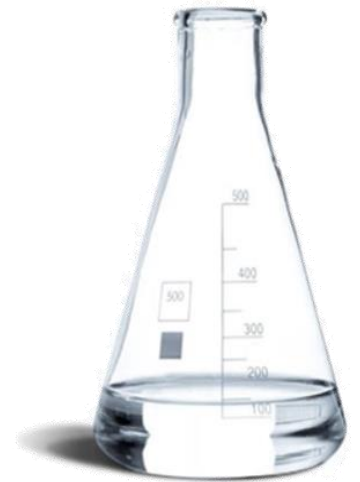
- Methanol runs well in existing engine technology with few modifications and significantly lower CAPEX when compared to other available alternative fuels. It also shows great promise in stationary power, mobility and marine fuel cell applications.



- Significant operating history already available
- Methanol is fully biodegradable, reducing lasting environmental harm and complying with the latest environmental regulations



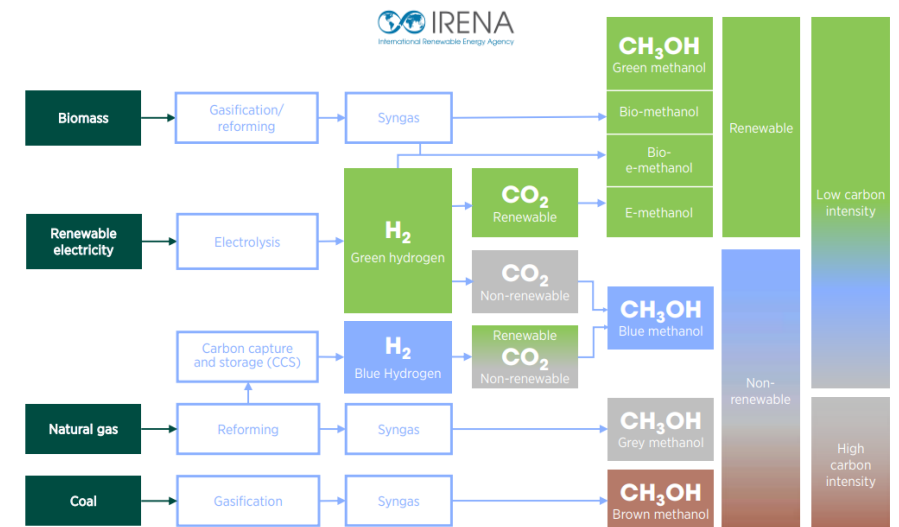
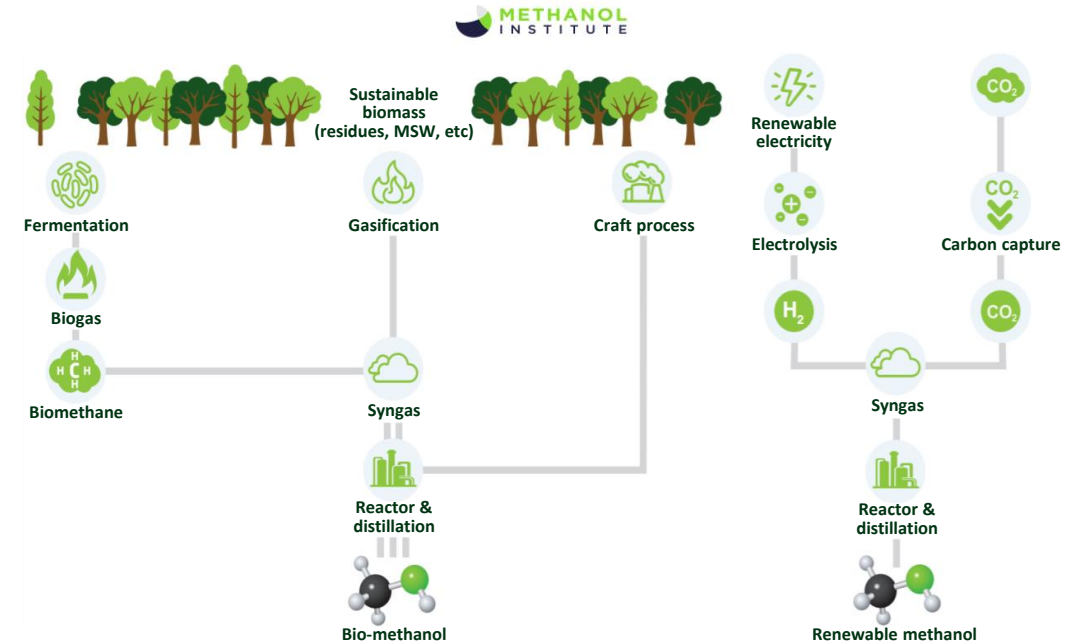
GASOLINE



METHANOL

Methanol is a carbon neutral, and potentially carbon negative, hydrogen carrier

- Effective energy carrier: rich in hydrogen
- Easy to manage, inexpensive to store and transport
- Large Scale Production Potential vs Other Fuels
 - Grey methanol is a low carbon pathway fuel
 - Blue methanol (natural gas-based with carbon capture) can be an intermediary, easy to implement and cost-effective solution to bridge the price gap
 - Green e-methanol is produced from renewable power, water and recycled CO₂
 - Green Bio-methanol can be produced from a variety of biomass sources, including municipal waste



Why Proman decided to use methanol-powered ships

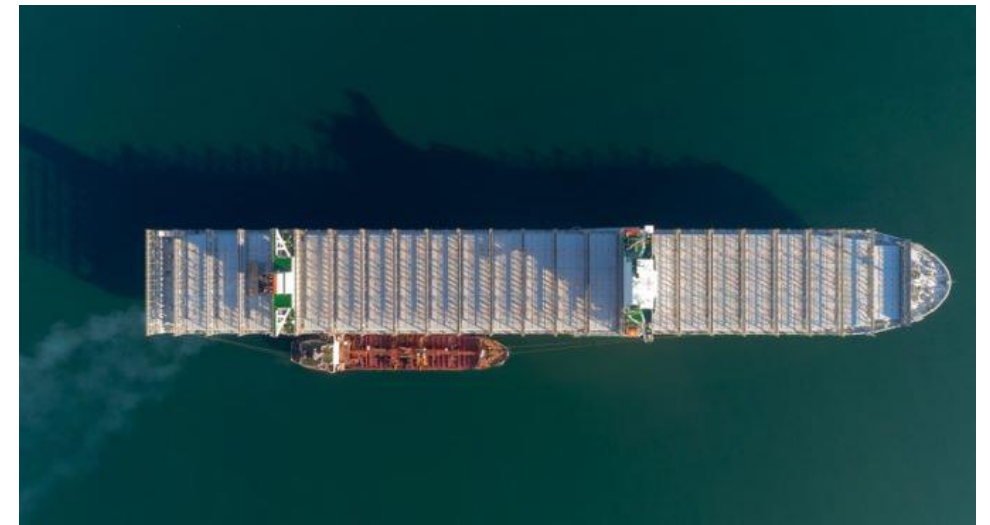
- Proman is a global leader in the production of natural gas derived products & services
 - Number 2 global producer of methanol with ~7m tons of low-carbon Grey methanol production capacity
- Proman transports methanol to all major shipping bunkering ports already
 - Exploring methanol bunkering solutions as part of industry initiative with close partners
- Significant sustainability commitment with:
 - Current low carbon methanol in Trinidad and the United States
 - Green methanol Projects in development and construction in Canada and Belgium and in development in other global locations
 - Vessel replacement programme in JV with Stena Bulk to build three methanol- fuelled vessels
- Ability to provide low carbon methanol as a marine fuel today, with a clear and invested pathway to reducing current carbon intensity as we blend Blue and Green methanol with Grey methanol

- **IMO safety guidelines -> Interim ships safety guidelines formally approved**
- **OEMS have improved their promotion of methanol engines, with over 30 vessels on the water or on order**
- **Solution for NO_x Tier 3 already available with water mixture**
- **Dual fuel designs are available across the vessel spectrum (drybulk, container, tanker)**



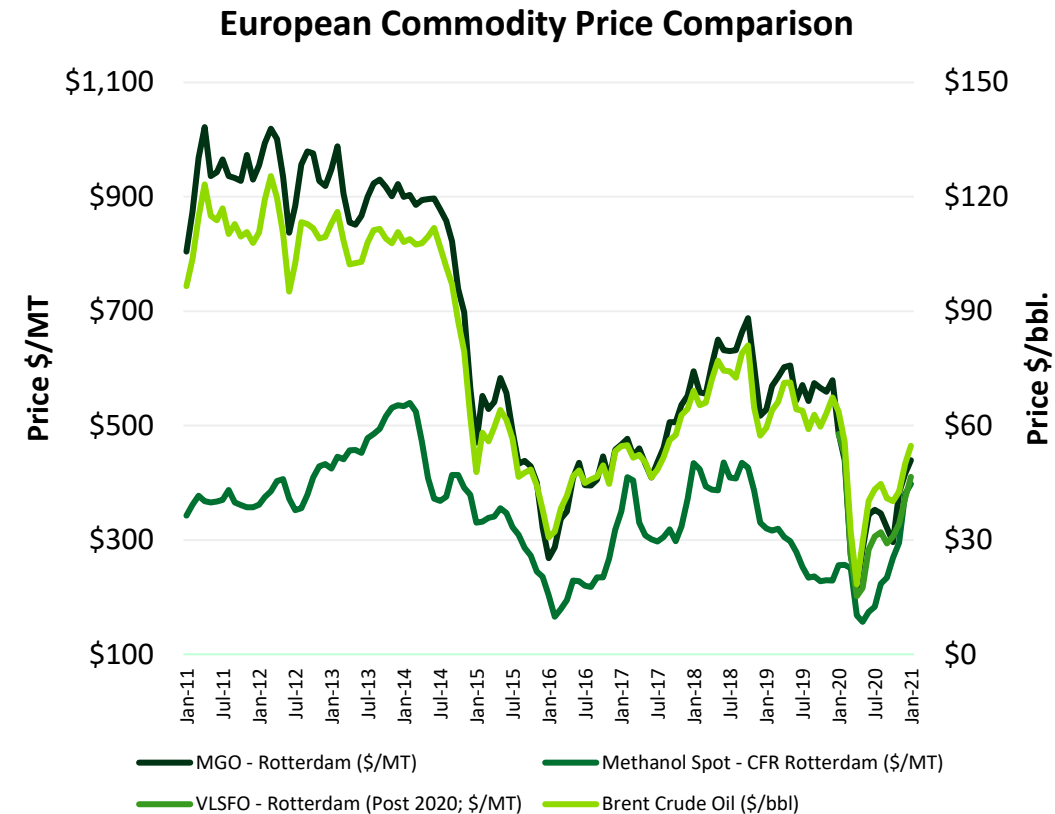
Methanol Bunkering considerations vs Hydrogen

- Safety procedures for handling methanol are well known and practiced all over the world
- Methanol molecule remains stable through ambient temperatures. It handles easily like existing fuels, with reduced “spill implications”
- Bunkering companies are supportive of methanol due to ease of handling for their existing operations, with minor alteration to infrastructure expected
- Methanol readiness evaluations already taking place in major ports
 - Methanex successfully completed a bunkering demonstration at the Port of Rotterdam on May 10th, 2021
- Proman is prepared to perform the work required to ensure methanol deliveries support ship bunkering globally
 - Secure/support necessary approvals with the Port, local authorities and setting up the necessary bunkering infrastructure



General Pricing for and Economic Considerations for Marine Applications

- Methanol is an attractive and competitive alternative from the point of view of fuel storage and bunkering infrastructure costs
- The capital costs of marine methanol are significantly lower than the equivalent costs of marine LNG, a competing fuel that also is compliant with SOx and NOx reductions regulations (LNG infrastructure requires scale to become economic)
- Additionally, methanol allows shipping companies to start with relatively modest investments and build up gradually as more ships convert to the fuel
- As a fuel, methanol has been cost-competitive with MGO
- Methanol is also competitive when compared with emissions abatement measures such as scrubbers and catalysts, as the latter also add to operational costs
- A dual fuel engine can also be installed to allow the use of VLSFO/MGO as well as methanol, enabling a ship to switch between fuels to operate cost-effectively whilst remaining compliant with environmental regulations



Maersk estimate that a doubling of fuel costs would only add 6c to the price of \$100 trainers

Maersk Sustainability Report 2020

Thank you



The background of the slide is a dark, almost black, field filled with a complex network of thin, golden-yellow lines. These lines are mostly straight but have a slight curve, creating a sense of depth and movement. Interspersed among these lines are numerous small, bright golden-yellow dots, some of which are slightly larger and more prominent than others, resembling stars or data points in a network. The overall effect is a futuristic, high-tech, or scientific aesthetic.

- Panel Discussion -



- Q&A -